

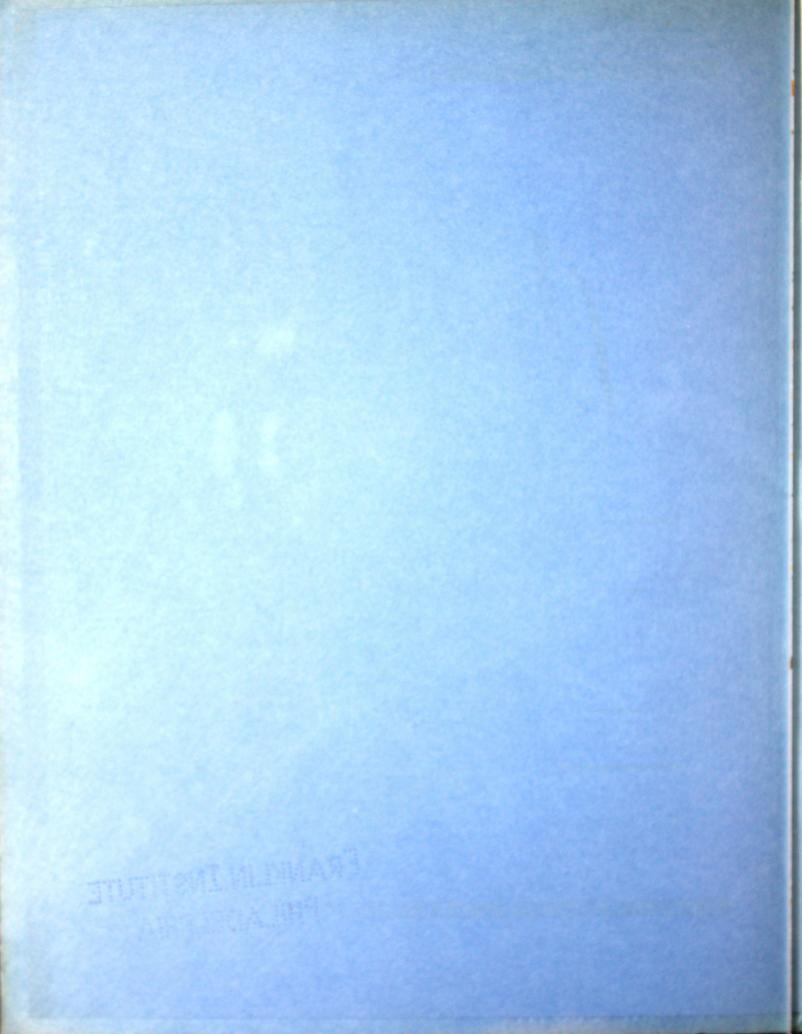
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Catalog No. 40

Mesh Wire Cloth

Space Wire Cloth

Flexible Wire Cloth Established 1890



as Strawbridge and Chase

### AUDUBON WIRE CLOTH CORPORATION

A Subsidiary of the Manganese Steel Forge Co.

Castor Ave. & Richmond St., Philadelphia, Pa., U. S. A.

MESH, SPACE & FLEXIBLE WIRE CLOTH

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#### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

### Table of Contents

To simplify the selection of the particular type of Audubon Woven Wire Cloth to meet your every requirement, this catalog is divided into three sections, as follows:

#### SECTION 1

### Mesh Wire Cloth . . . . . . . . Page 12

The various grades of Double Crimped Wire Cloth specified by mesh from 1 to 120, in Steel, Brass, Bronze, Copper, Monel, Nickel and Stainless Steel; also including a list of Standard or Market Grades. Extra Fine Mesh plain and twilled weaves, 100 to 325 mesh. Tinned Mill Screen. Brass Milk Strainer Cloth. Filter Cloth in all metals, meshes and weaves.

#### SECTION 2

### Space Wire Cloth . . . . . . . . Page 34

The coarser and heavier grades of Vibraloy abrasive resisting screens and plain steel woven wire cloth specified by the size of the space or clear opening between the wires.

#### SECTION 3

#### Flexible Wire Cloth . . . . . . . Page 42

The various combinations of spiral weaves which permit woven wire cloth to be used as conveyor and processing belts; also for washing, sorting, drying, etc.

### Scope

Audubon Wire Cloth is available in any mesh or any space opening of any gauge of any ductile metal. Standard commercial specifications from 325 mesh to 6 inch space openings in various standard, special and patented weaves to meet the general requirements of every industry, are listed herein. The myriad individual specifications would be impractical to list; therefore, if your specific requirements are not included in this catalog please send us your exact specifications. If it can be woven, Audubon can, and probably has already met similar specifications, no matter how exacting or unusual your requirements may be.

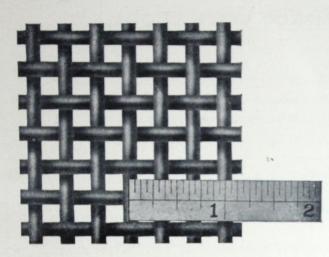
### Engineering Service

Audubon Wire Cloth is scientifically made to withstand water, acid or atmospheric corrosion; high temperature and temperature changes; abrasion; shock; pressure and the numerous other stresses encountered in general industrial usage. Correct selection of woven wire cloth demands a full consideration of many factors, therefore if you have the slightest doubt as to the correct specification, we urge you to write us explaining your problem and conditions in detail. The knowledge gained in over forty years' experience in the manufacture and application of every conceivable kind of wire cloth is available to you as a regular part of our service.

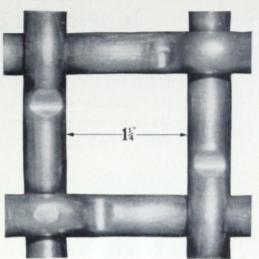
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#### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

### Wire Cloth Definitions



3 Mesh, No. 10 .135 Wire



11/4 Inch Opening, 7/1 Rod

MESH (Square).—The number of openings per lineal inch measured from center to center of parallel wires, thus 3 mesh, as illustrated, includes three openings, measured from the center of one wire to a point one inch distant.

MESH (Oblong, Rectangular, Filter).—If the mesh is not the same in both directions, the mesh of both the warp (wires running lengthwise of the roll) and fill or shoot (wires running across the roll) are measured as above described; the first number listed denoting the warp.

**SPACE.**—The actual dimension of the clear opening between the wires, thus 1½ inch space, as illustrated, does not include any part of the rods which form the opening.

WIRE SIZE.—Thickness or diameter of the wire measured in decimals of an inch, as indicated by the micrometer, for this insures absolute accuracy to the ten-thousandth part of an inch. For convenience, gauge numbers are used, along with their decimal equivalents, in some parts of this catalog and in every case numbers are in Washburn and Moen Gauge—(W & M)—"the standard of the industry."

# Instructions for Ordering Mesh and Space Wire Cloth

DIMENSIONS—State exact width and length of each piece and the quantity required of each size; furnish sketch or template for odd shapes. A standard roll contains approximately 100 lineal feet; state number of rolls required and width of each.

MESH OR SPACE—Clearly specify the mesh (measured from center to center of wires) or space (dimension of the clear opening between wires) required. Do not specify both. Illustrated on page 5.

SIZE OF WIRE—Specify in fractions or decimals of an inch. Where gauge number is used, it will be understood that W & M (Washburn & Moen) Gauge is indicated, unless otherwise specified. Useful comparative tables for reducing various wire gauge systems to decimal and millimeter equivalents, also wire weights will be found on pages 8 to 11.

WEAVES—If other than standard double crimp weave is wanted in mesh or space cloth, such as Arc-Loc, twill or special filter weaves, specify type desired.

KIND OF METAL-Any ductile metal; specify by name or chemical analysis.

Steel

Steel, Galvanized before Weaving

Steel, Galvanized after Weaving

Steel, Tinned before Weaving

Steel, High Carbon Spring

Steel, True Manganese

Vibraloy Abrasion Resisting Steel

Stainless Steel

Iron, Pure Swedish

Monel Metal

Brass, Red or Low

Brass, Yellow or High

Phosphor Bronze

Commercial Bronze

Copper

Tinned Copper or Brass

Aluminum

Nickel

Chrome-Nickel Alloys

Special Metals or Alloys

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### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

SELVAGES & FINISHING—If selvages are required on both edges, this should be clearly specified. In the heavier grades, sheared edges are ordinarily supplied. We can furnish wire cloth Rolled, Formed, Blanked, Knuckled, Soldered, Welded, Brazed, Flanged, Banded, Bound, Gasketed, etc. to meet your requirements or the specifications of the manufacturer of the equipment on which the wire cloth will be used.

### Trade Tolerances and Customs

Audubon Wire Cloth achieves the closest approach to exact scientific accuracy that can be attained with modern production methods and equipment and meets the highest of every commercial standard of perfection.

Orders for Audubon Wire Cloth, executed in compliance with specifications, either cut from roll or made to order, cannot be exchanged or returned to us for credit, without our consent.

If there is any doubt as to the exact specifications of the wire cloth you want duplicated, we recommend that you send us a small sample showing what you are now using or require.

Repeat Orders for Audubon Wire Cloth can be specified by sending us the date of your former order or the date of our invoice.

### Stock Shipments and Samples

Audubon Mesh and Space Wire Cloth, in the most generally used specifications, is carried in stock for immediate shipment; see pages 13, 29 and 38 to 41. Large orders can frequently be partly filled from stock and the balance shipped as fast as it is made, thus avoiding inconvenience and delay for the purchaser.

Samples of hundreds of different specifications of Audubon Wire Cloth are carefully indexed and filed. Advise us the range of meshes or openings which will be likely to meet your requirements, and we will forward samples for your examination or experimentation.

### Wire Diameters

Washburn & Moen Gauge for Iron and Steel Wire

Decimal of Inch	Millimeters				-6		
		Gauge	of Wire	Actual Size of Wire	Nearest Fraction of an Inch	Inches	Millimeter
		No.					
.3310	8.407	00			11/32	.34375	8.731
.3075	7.798	0	0		5 16	.3125	7.938
.2830	7.188	1	0		9 3 2	.28125	7.144
.2625	6.680	2	0		17 64	.265625	6.747
.2437	6.198	3	0		1/4	. 25	6.350
.2253	5.715	4	0		7/32	.21875	5.556
.2070	5.258	5	0		1364	. 203125	5.159
.1920	4.877	6	0		3 16	.1875	4.763
.1770	4.496	7	0		11 64	.171875	4.366
.1620	4.115	8	0		32	.15625	3.969
.1483	3.759	9	0			140625	@ 570
.1350	3.429	10	•	The second secon	64	.140625	3.572
.1205	3.048	11	•		1/8	.125	3.175
.1055	2.667	12			7 64	.109375	2.778
.0915	2.337	13			3 3 2	.09375	2.381
.0800	2.032	14					
.0720	1.829	15			5 64	.078125	1.984
.0625	1.600	16			1 16	.0625	1.558
.0540	1.372	17					
.0475	1.194	18			3 64	.046875	1.191
.0410	1.041	19					~~
.0348	.889	20			32	.03125	.794
.0317	.813	21					
.0286	.711	22		manage and the second s			
.0258	.635	23					

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#### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

### Comparative Table of Wire Gauges

in Decimals as Indicated by Numbers in Various Systems

Number	Steel Wire Gauge or Washburn & Moen	Birmingham or Stubs	American or Brown & Sharpe	United States or U. S.	Old English	Imperial or English Stand
0000	.3938	.454	.460	.40625	.454	.400
0000	.3625	.425	.40964	.375	.425	.372
000	.3310	.380	.36480	.34375	.380	.348
0	.3075	.340	.32495	.3125	.340	.324
1	.2830	.300	.28930	.28125	.300	.300
	.2625	.284	.25763	.26562	.284	.276
2 3	.2437	.259	.22942	.25	.259	.252
4	.2253	.238	.20431	.234375	.238	.232
5	.2070	.220	18194	.21875	.220	.212
6	1920	.203	16202	203125	.203	.192
7	1770	.180	14428	.1875	.180	.176
8	.1620	.165	.12849	171875	.165	.160
9	1483	.148	.11443	15625	.148	.144
10	.1350	.134	10189	140625	.134	.128
	.1205	.120	.09074	.125	.120	.116
11 12	.1055	.109	.08081	109375	.109	.104
		.095	.07196	.09375	.095	.092
13	.0915	.083	.06408	.078125	.083	.080
14 15	.0800	.072	.05707	.070312	.072	.072
16	.0625	.065	.05082	.0625	.065	.064
17	.0540	.058	.04525	.05625	.058	.056
18	.0475	.049	.04030	.05	.049	.048
19	.0410	.042	.03589	.04375	.040	.040
20	.0348	.035	.03196	.0375	.035	.036
21	.0317	.032	.02846	.034375	.0315	.032
22	.0286	.028	.025347	.03125	.0295	.028
23	.0258	.025	.022571	.028125	.027	.024
24	.0230	.022	.0201	.025	.025	.022
25	.0204	.020	.0179	.021875	.023	.020
26	.0181	.018	.01594	.01875	.0205	.018
27	.0173	.016	.014195	.0171875	.01875	.0164
28	.0162	.014	.012641	.015625	.0165	.0148
29	.0150	.013	.011257	.0140625	.0155	.0136
30	.0140	.012	.010025	.0125	.01375	.0124
31	.0132	.010	.008928	.0109375	.01225	.0116
32	.0128	.009	.00795	.010156	.01125	.0108
33	.0118	.008	.00708	.009375	.01025	.0100
34	.0104	.007	.0063	.008593	.0095	.0092
35	.0095	.005	.00561	.007812	.009	.0084
36	.0090	.004	.005	.007031	.0075	.0076
37	.0085		.00445	.006640	.0065	.0068
38	.0080		.003965	.00625	.00575	.0060
39	.0075		.003531		.005	.0052
40	.0070		.003144		.0045	.0048
41	.0066					
42	.0062					
43	.0060					TO SECOND
44	.0058					
45	.0055					
46	.0052					
. 47	.0050					
48	.0048					
49	.0046					
50	.0044					

### Inches and Millimeters

Equivalents of Decimals and Common Fractions of an Inch in Millimeters—From 1-64th to 1 Inch

In.	½'s	1/4's	8ths	16ths	32ds	64ths	Millimeters	Decimals of an Inch
						1	= .397	.015625
				5333	1	3	= .794 = 1.191	.03125
		111111111111111111111111111111111111111		1	2	4	= 1.191 = 1.588	.0625
				1	-	5	= 1.984	.078125
					3	6	= 2.381	.09375
						7	= 2.778	.109375
			1	2	4	8	= 3.175	.1250
			1			9	= 3.572	.140625
					5	10	= 3.969	.15625
						11	= 4.366	.171875
				3	6	12	= 4.763	.1875
						13	= 5.159	.203125
					7	14	= 5.556	.21875
			-		-	15	= 5.953	.234375
		1	2	4	8	16	= 6.350	.2500
					0	17	= 6.747 = 7.144	.265625
					9	18	= 7.144 = 7.541	.296875
				5	10	20	= 7.938	.3125
				3	10	21	= 8.334	.328125
					11	22	= 8.731	.34375
						23	= 9.128	.259375
			3	6	12	24	= 9.525	.3750
						25	= 9.922	.390625
					13	26	=10.319	.40625
			1			27	=10.716	.421875
				7	14	28	=11.113	.4375
	-					29	=11.509	.453125
					15	30	=11.906	.46875
			1			31	=12.303	.484375
	1	2	4	8	16	32	=12.700	.5
						33	=13.097	.515625
					17	34	= 13 . 494	.53125
				0	10	35 36	=13.891	.546875
	Pro-			9	18	37	=14.288 = 14.684	.5625
	1				19	38	=15.081	.59375
					19	39	=15.478	.609375
			5	10	20	40	=15.875	.625
				-		41	=16.272	.640625
					21	42	=16.669	.65625
						43	=17.066	.671875
				11	22	44	=17.463	.6875
						45	=17.859	.703125
	130				23	46	=18.256	.71875
		-	-	10	-	47	=18.653	.734375
		3	6	12	24	48	=19.050	.75
					25	49	=19.447	.765625
					25	50	=19.844	.78125
				13	26	51 52	=20.241 =20.638	.796875 .8125
				13	20	53	=20.038 =21.034	.828125
					27	54	=21.431	.84375
					-	55	=21.828	.859375
			7	14	28	56	= 22.225	.875
				100		57	=22.622	.890625
					29	58	=23.019	.90625
						59	=23.416	.921875
				15	30	60	=23.813	.9375
		1			-	61	=24.209	.953125
					31	62	= 24.606	.96875
1	2	1	8	16	32	63	= 25.003	.984375
1	2	4	0	16	32	64	=25.400	1.000

#### Hundredths of an Inch to Millimeters

From 1 to 100 Hundredths

Hun- dredths of an Inch	0	1	2	3	4
0	0	.254	.508	.762	1.016
10	2.540	2.794	3.048	3.302	3.556
20	5.080	5.334	5.588	5.842	6.096
30	7.620	7.874	8.128	8.382	8.636
40	10.160	10.414	10.668	10.922	11.176
50	12.700	12.954	13.208	13.462	13.716
60	15.240	15.494	15.748	16.002	16.256
70	17.780	18.034	18.288	18.542	18.796
80	20.320	20.574	20.828	21.082	21.336
90	22.860	23.114	23.368	23.622	23.876
Hun-					
dredths of an Inch	5	6	7	8	9
0	1.270	1.524	1.778	2.032	2.286
10	3.810	4.064	4.318	4.572	4.826
20	6.350	6.604	6.858	7.112	7.366
30	8.890	9.144	9.398	9.652	9.906
40	11.430	11.684	11.938	12.192	12.446
50	13.970	14.224	14.478	14.732	14.986
60	16.510	16.764	17.018	17.272	17.526
70	19.050	19.304	19.558	19.812	20.066
80	21.590	21.844	22.098	22.352	22.606
90	24.130	24.384	24.638	24.892	25.146

## Millimeters to Decimals of an Inch

From 1 to 100 Units

Milli- meters	0	1	2	3	4
0	0	.03937	.07874	.11811	.15748
10	.39370	.43307	.47244	.51181	.55118
20	.78740	.82677	.86614	.90551	.94488
30	1.18110	1.22047	1.25984	1.29921	1.33858
40	1.57480	1.61417	1.65354	1.69291	1.73228
50	1.96850	2.00787	2.04724	2.08661	2.12598
60	2.36220	2.40157	2.44094	2.48031	2.51968
70	2.75590	2.79527	2.83464	2.87401	2.91338
80	3.14960	3.18897	3.22834	3.26771	3.30708
90	3.54330	3.58267	3.62204	3.66141	3.70078
Milli- meters	5	6	7	8	9
0	.19685	.23622	.27559	.31496	.35433
10	.59055	.62992	.66929	.70866	.74803
20	.98425	1.02362	1.06299	1.10236	1.14173
30	1.37795	1.41732	1.45669	1.49606	1.53543
40	1.77165	1.81102	1.85039	1.88976	1.92913
50	2.16535	2.20472	2.24409	2.28346	2.32283
60	2.55905	2.59842	2.63779	2.67716	2.71653
70	2.95275	2.99212	3.03149	3.07086	3.11023
80	3.34645	3.38582	3.42519	3.46456	3.50393
90	3.74015	3.77952	3.81889	3.85826	3.89763

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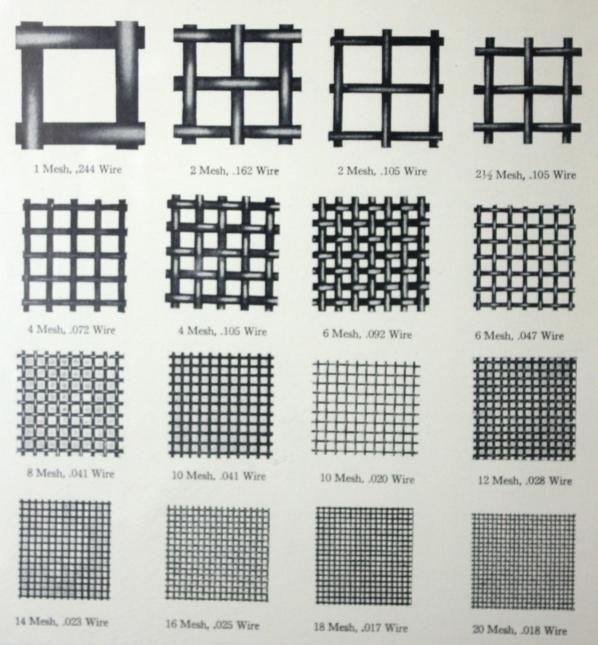
### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

## Weight Per Foot and Feet Per Pound

Steel Wire, Washburn and Moen Gauge

Number of Wire	Diame	ter of Wire	Pounds Per Foot	Feet Per Pound
Number of Wire	Inches	Millimeters	Tounds Fet Tour	
	202	0.000	.4136	2.418
0000	.393	9.982		2.853
000	.362	9.195	.3505	3.422
00	.331	8.407	.2506	3.991
0	.307	7.798		4.681
1	.283	7.188	.2136	5.441
2	263	6.680	.1584	6.313
3	.244	6.198 5.715	.1354	7.386
4	.225	5.258	.1143	8.750
5	.207	4.877	.09832	10.17
6	.192	4.496	.08356	11.97
7	.177	4.115	.07000	14.29
8 9	.102	3.759	.05866	17.05
10	.135	3.429	.04861	20.57
11	.120	3.048	.03873	25.82
12	.105	2.667	.02969	33.69
13	.092	2.337	.02233	44.78
14	.080	2.032	.01707	58.58
15	.072	1.829	.01383	72.32
16	.063	1.600	.01042	95.98
17	.054	1.372	.007778	128.6
18	.047	1.194	.006018	166.2
19	.041	1.041	.004484	223.0
20	.035	.889	.003230	309.6
21	.032	.813	.002680	373.1
22	.028	.711	.002182	458.4
23	.025	.635	.001775	563.3 708.7
24	.023	.584	.001411	900.9
25	.020	.508	.001110	1144.
26	.018	.457	.0007983	1253.
27	.017	. 432	.0007000	1429
28 29	.016	.381	.0006001	1666.
30	.013	.356	.0005228	1913.
31	.0132	.335	.0004647	2152.
32	.0128	.325	.0004370	2288.
33	.0118	.300	.0003714	2693.
34	.0104	.264	.0002885	3466.
35	.0095	.241	.0002407	4154.
36	.0090	.228	.0002160	4629.
37	.0085	.216	.0001927	5189.
38	.0080	.203	.0001707	5858.
39	.0075	.191	.0001500	6665. 7652.
40	.0070	.178	.0001307	8607.
41	.0066	.168	.0001162	9753.
42	.0062	.158	.0001023	10415.
43	.0060	.147	.00008972	11145.
44		410	.00008068	12394.
45 46	.0055	.140	.00007212	13866.
47	.0050	.127	.00006668	14997.
48	.0048	.122	.00006145	16273.
49	.0046	.117	.00005644	17718.
50	.0044	.112	.00005164	19366.

Audubon Mesh Wire Cloth is made with a full double crimp. Both the shoot and the warp wires are gradually arched, not abruptly bent; a construction that retains the tensile strength of the wires and produces a rigid, firm fabric. Arching of both wires makes them self locking, thus the possibility of shifting is eliminated; mesh remains as originally woven. Illustrations below show full size of wire and mesh as specified.



### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

### Audubon Double Crimped Mesh Wire Cloth

Standard or Market Grade-Carried in Stock

For many applications these "most used" specifications of Audubon Double Crimped Mesh Wire Cloth will meet every requirement. The following specifications in 24, 36, and 48 inch widths of Iron, Steel, Monel, Brass, Copper and Bronze are regularly carried in stock.

Tra Design	ade nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	PRICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel, Stainles Steel
2	16	.063	.437	76.4%	.54	.60	\$ .17	\$ .65	\$1.30
3	17	.054	.279	70.1%	.59	.67	.17	.70	1.40
4	18	.047	. 203	65.9%	.64	.72	.19	.70	1.40
5	19	.041	.159	63.2%	.58	.65	.22	.70	1.40
6	20	.035	.132	62.7%	.50	.56	.22	.70	1.40
8	22 -	.028	.097	60.2%	.431	.48	.22	.65	1.30
10	23	.025	.075	56.3%	.441	.49	.25	. 65	1.30
12	24	.023	.060	51.8%	.41	.47	.25	.65	1.30
14	25	.020	.051	51.0%	.45	.50	.25	.65	1.30
16	26	.018	.0445	50.7%	.36	.41	.27	.65	1.30
18	27	.017	.0386	48.3%	.37	.41	.27	.60	1.20
20	28	.016	.0340	46.2%	.36	.403	.27	.60	1.20
22	29	.015	.0305	45.0%	.33	.373	.30	.60	1.20
24	29	.015	.0267	41.1%	.38	.428	.35	.65	1.30
30	31	.0132	.0198	35.3%	.37	.418	.40	.70	1.40
35	33	.011	.0176	37.9%	.29	.335	.40	.65	1.30
40	34	.0104	.0150	36.0%	.33	.379	.45	.70	1.40
45	35	.0095	.0127	32.7%	.29	.335	.55	.85	1.70
50	36	.0090	.0110	30.3%			.80	.85	1.70
60	38	.0080	.0087	27.2%			1.20	.85	1.70
70	40	.0070	.0073	26.1%			1.20	1.00	1.75
80	45	.0055	.0070	31.4%			1.40	1.25	2.20
90	46	.0052	.00595	31.6%			1.50	1.50	2.25
100	50	.0044	.0056	31.4%			2.00	1.75	2.65
1921									

MESH, SPACE & FLEXIBLE WIRE CLOTH

## AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

	ade nation	Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per Se	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel, Stainless Steel
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	.307 .283 .263 .244 .225 .207 .192 .177 .162 .148 .135 .120 .105 .092 .080 .072	.693 .717 .737 .756 .775 .793 .808 .823 .838 .852 .865 .880 .895 .908 .920 .928	48.0% 51.4% 54.3% 57.2% 60.1% 62.9% 65.3% 67.7% 70.2% 72.6% 74.8% 80.1% 82.4% 84.6% 86.1% 88.2%	7.52 6.90 5.50 4.66 4.10 3.50 2.75 2.57 2.11 1.61 1.32 1.12 .83 .59 .49 .39	8.49 7.79 6.21 5.24 4.63 3.94 3.08 2.88 2.88 2.38 1.82 1.49 1.26 .93 .67 .55 .44	\$1.65 1.30 1.15 .90 .75 .60 .55 .50 .40 .35 .30 .25 .22 .18 .15	\$10.25 8.00 7.00 5.50 4.50 3.75 3.25 3.00 2.50 2.00 1.50 1.25 .95 .75 .65 .60	\$20.50 16.00 14.00 11.00 9.00 7.50 6.50 6.00 5.00 4.00 2.50 1.50 1.30 1.20
3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17	.283 .263 .244 .225 .207 .192 .177 .162 .148 .135 .120 .105 .092 .080 .072 .063	. 467 . 487 . 506 . 525 . 543 . 558 . 573 . 588 . 602 . 615 . 630 . 645 . 658 . 670 . 678 . 687	38. 8% 42. 1% 45. 5% 49. 0% 52. 4% 55. 3% 61. 4% 67. 2% 70. 5% 73. 9% 76. 9% 79. 8% 81. 7% 83. 9% 86. 3%	7.75 7.00 6.00 5.13 4.80 4.20 3.30 2.53 2.05 1.81 1.45 1.12 .82 .58 .52 .39	8.73 7.91 6.78 5.79 5.42 4.74 3.73 2.85 2.31 2.04 1.63 1.26 92 .64 .58 .43 .35	1.65 1.40 1.15 .90 .75 .60 .55 .50 .40 .35 .30 .25 .20 .18	10.25 8.75 7.00 5.50 4.50 3.75 3.25 3.00 2.50 2.00 1.50 1.25 .90 .75 .65	20.50 17.50 14.00 11.00 9.00 7.50 6.50 6.00 5.00 4.00 2.50 1.80 1.50 1.30
\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\	2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	.263 .244 .225 .207 .192 .177 .162 .148 .135 .120 .105 .092 .080 .072 .063 .054	.362 .381 .400 .418 .433 .448 .463 .477 .490 .505 .520 .533 .545 .553 .562 .571	33.5% 37.2% 41.0% 44.7% 48.0% 51.4% 54.9% 65.3% 65.3% 69.2% 72.7% 76.0% 78.3% 80.9% 83.5% 85.5%	8.51 7.05 6.00 5.25 4.47 3.62 3.08 2.45 2.02 1.80 1.45 .95 .72 .61 .48 .39	9.61 7.96 6.78 5.93 5.03 4.08 3.47 2.76 2.28 2.03 1.63 1.07 .81 .69 .54	1.65 1.40 1.15 .90 .75 .60 .55 .45 .40 .35 .30 .23 .19 .17 .15 .12	10.25 8.75 7.00 6.00 5.00 4.00 3.50 3.00 2.50 2.00 1.40 1.00 .80 .70 .60 .50	20.50 17.50 14.00 12.00 10.00 8.00 7.00 6.00 5.00 2.80 2.00 1.60 1.40 1.20

Tra Design	ade nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	PRICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel Stainles Steel
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	.225 .207 .192 .177 .162 .148 .135 .120 .105 .092 .080 .072 .063 .054 .047	.275 .293 .308 .323 .338 .352 .365 .380 .395 .408 .420 .428 .437 .446 .453 .459	30.3% 34.3% 37.9% 41.7% 45.7% 49.6% 53.3% 62.4% 66.6% 70.6% 73.3% 79.6% 82.1% 84.3%	7.62 6.51 5.68 4.30 3.77 3.07 2.51 1.97 1.51 1.21 .86 .72 .54 .39 .31	8.59 7.34 6.39 4.85 4.24 3.46 2.83 2.22 1.70 1.37 .97 .81 .60 .45 .35	\$1.60 1.15 .90 .75 .60 .55 .45 .40 .35 .25 .20 .18 .17 .13	\$9.00 7.50 6.00 5.00 4.00 3.50 3.00 2.50 2.00 1.40 1.00 .80 .65 .55 .45	\$18.00 15.00 10.00 8.00 7.00 6.00 5.00 4.00 2.80 2.00 1.60 1.30 1.10
2 <sup>1</sup> / <sub>4</sub> 2 <sup>1</sup> / <sub>4</sub>	5 6 7 8 9 10 11 12 13 14	.207 .192 .177 .162 .148 .135 .120 .105 .092 .080	.237 .252 .267 .282 .296 .309 .324 .339 .352 .364	28.0% 32.2% 36.2% 40.3% 44.5% 48.5% 53.2% 58.3% 62.8% 67.2%	7.54 6.47 5.50 4.62 3.86 3.21 2.55 2.06 1.47 1.12	8.53 7.31 6.22 5.23 4.36 3.63 2.88 2.33 1.66 1.26	1.70 1.10 .85 .68 .60 .50 .42 .37 .30	9.00 7.50 6.00 4.50 3.90 3.25 2.65 2.15 1.50 1.15	18.00 15.00 12.00 9.00 7.80 6.50 5.30 4.30 3.00 2.30
2 1/2 2 1/2	6 7 8 9 10 11 12 13 14 15 16 17 18 19 20	.192 .177 .162 .148 .135 .120 .105 .092 .080 .072 .063 .054 .047 .041	.208 .223 .238 .252 .265 .280 .295 .308 .320 .328 .337 .346 .353 .359 .365	27.0% 31.1% 35.4% 39.7% 43.9% 49.0% 54.4% 59.3% 64.0% 67.2% 71.0% 74.8% 77.9% 80.6% 83.3%	7.02 5.85 4.81 3.97 3.35 2.56 1.92 1.44 1.08 .90 .68 .49 .40 .33	7.93 6.59 5.41 4.41 3.78 2.88 2.17 1.62 1.21 1.02 .76 .55 .45 .37 .25	1.30 .95 .75 .60 .55 .45 .38 .35 .25 .20 .18 .15 .12	9.00 6.50 5.00 4.25 3.50 2.75 2.25 1.60 1.25 1.00 .70 .60 .50 .45	18.00 13.00 10.00 8.50 7.00 5.50 4.50 3.20 2.50 2.00 1.40 1.20
2 <sup>3</sup> / <sub>4</sub>	7 8 9 10 11 12 13 14	.177 .162 .148 .135 .120 .105 .092 .080	.187 .202 .216 .229 .244 .259 .272 .284	26.5% 31.1% 35.6% 40.0% 45.4% 51.1% 56.4% 61.5%	6.24 5.24 4.31 3.67 2.80 2.09 1.53 1.19	7.05 4.92 4.87 4.15 3.16 2.36 1.73 1.35	1.30 .90 .68 .58 .50 .42 .37	8.00 6.00 4.70 3.90 3.30 2.50 1.80 1.35	16.00 12.00 9.40 7.80 6.60 5.00 3.60 2.70

<sup>\*</sup> Indicates Standard or Market Grade.

### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

Tr. Desig	ade nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel Stainles Steel
3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	8 9 10 11 12 13 14 15 16 17 18 19 20 21	.162 .148 .135 .120 .105 .092 .080 .072 .063 .054 .047 .041	.171 .185 .198 .213 .228 .241 .253 .261 .270 .279 .286 .292 .298 .301	26.3% 30.8% 35.3% 40.8% 46.8% 52.8% 57.6% 61.3% 65.3% 70.1% 73.6% 76.7% 79.9% 81.5%	5.78 4.69 3.81 3.11 2.34 1.74 1.30 1.14 .80 .59 .49 .37 .28 .23	6.51 5.27 4.28 3.51 2.64 1.96 1.47 1.28 .90 .67 .55 .41	\$1.10 .75 .60 .55 .45 .38 .35 .25 .20 .17 .14 .12 .11	\$6.50 5.00 4.25 3.50 2.75 2.00 1.50 1.10 .85 .70 .60 .50 .45	\$13.00 10.00 8.50 7.00 5.50 4.00 3.00 2.20 1.70 1.40 1.20
3 1/4 3 1/4 3 1/4 3 1/4 3 1/4 3 1/4	9 10 11 12 13 14	.148 .135 .120 .105 .092 .080	.159 .172 .187 .202 .215 .227	26.8% 31.3% 37.1% 43.3% 49.0% 54.7%	5.24 4.26 3.32 2.60 2.08 1.59	5.93 4.81 3.73 2.94 2.35 1.80	.88 .69 .58 .50 .42	5.50 4.50 3.65 2.90 2.15 1.65	11.00 9.00 7.30 5.80 4.30 3.30
311223312233333333333333333333333333333	9 10 11 12 13 14 15 16 17 18 19 20 21	.148 .135 .120 .105 .092 .080 .072 .063 .054 .047 .041	.138 .151 .166 .181 .194 .206 .214 .223 .232 .239 .245 .251	23 .3% 27 .9% 33 .8% 40 .1% 46 .1% 52 .0% 56 .1% 60 .9% 65 .9% 70 .0% 73 .5% 77 .2% 79 .0%	5.62 4.67 3.54 2.81 2.19 1.57 1.24 .93 .72 .53 .37 .30 .24	6.34 5.26 3.99 3.15 2.46 1.76 1.40 1.05 .81 .60 .42 .34 .27	1.00 .75 .60 .55 .45 .38 .30 .25 .20 .15 .13	6.00 4.75 3.75 3.00 2.25 1.75 1.30 1.00 .80 .65 .55	12.00 9.50 7.50 6.00 4.50 3.50 2.60 2.00 1.60 1.30
334 334 334 334	10 11 12 13	.135 .120 .105 .092	.132 .147 .162 .175	24.6% 30.5% 37.1% 43.3%	4.80 3.79 2.93 2.20	5.45 4.31 3.33 2.50	.88 .68 .58 .49	5.50 4.25 3.25 2.50	11.00 8.50 6.50 5.00
4 4 4 4 4 4 4 4 4 4 4 4 4	10 11 12 13 14 15 16 17 18 19 20 21 22 23	.135 .120 .105 .092 .080 .072 .063 .054 .047 .041 .035 .032 .028	.115 .130 .145 .158 .170 .178 .187 .196 .203 .209 .215 .218 .222 .225	21 2% 27 0% 33 6% 39 9% 46 2% 50 7% 66 0% 61 5% 65 9% 69 9% 74 0% 78 9% 82 5%	5.03 4.05 3.22 2.32 1.76 1.41 1.06 .77 .64 .47 .35 .27 .22 .20	5.67 4.57 3.63 2.62 1.98 1.59 1.19 .87 .72 .52 .39 .30 .25 .23	1.00 .75 .60 .52 .42 .35 .27 .22 .19 .14 .13 .12	6.00 4.50 3.50 2.75 2.25 1.75 1.25 .90 .70 .60 .55 .45	12.00 9.00 7.00 5.50 4.50 3.50 2.50 1.80 1.40 1.20 1.10 90 .80

<sup>\*</sup> Indicates Standard or Market Grade.

Tra Design	ade nation	Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel, Stainles Steel
41/2 41/2 41/2 41/2 41/2 41/2 41/2 41/2	11 12 13 14 15 16 17 18 19 20 21 22	.120 .105 .092 .080 .072 .063 .054 .047 .041 .035 .032	.102 .117 .130 .142 .150 .159 .168 .175 .181 .187 .190	21.1% 27.7% 34.2% 40.8% 45.6% 51.2% 62.0% 66.3% 70.8% 73.1% 76.2%	4.64 3.44 2.63 2.11 1.64 1.22 .93 .75 .56 .39 .33	5.22 3.88 2.97 2.38 1.85 1.38 1.05 .84 .62 .44 .37 .28	\$ .90 .75 .60 .50 .42 .32 .25 .22 .18 .14 .13	\$5.25 4.00 3.35 2.50 1.90 1.50 1.05 .75 .65 .60 .50	\$10.56 8.06 6.76 5.06 3.86 3.06 2.16 1.56 1.36 1.20 1.06
4½ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	23 12 13 14 15 16 17 18 19 20 21 22 23 24	.025 .105 .092 .080 .072 .063 .054 .047 .041 .035 .032 .028 .025 .023	.197 .095 .108 .120 .128 .137 .146 .153 .159 .165 .168 .172 .175 .177	78.6% 22.6% 29.2% 36.0% 41.0% 46.9% 53.3% 68.1% 70.6% 74.0% 76.6% 78.3%	.20 3 .84 2 .92 2 .24 1 .84 1 .38 .97 .77 .58 .42 .35 .29 .25	.23 4.32 3.30 2.52 2.07 1.55 1.09 .87 .65 .47 .39 .33 .28 .21	.10 .85 .65 .55 .50 .40 .30 .25 .22 .17 .14 .12	4.50 3.50 2.75 2.40 1.75 1.20 .90 .70 .65 .55 .45	9.00 7.00 5.55 4.88 3.55 2.44 1.86 1.44 1.30 9.86 .76
555555555555555555555555555555555555555	13 14 15 16 17 18 19 20 21 22 23 24	.092 .080 .072 .063 .054 .047 .041 .035 .032 .028 .025	.090 .102 .110 .119 .128 .135 .141 .147 .150 .154 .157	25.0% 32.0% 37.3% 43.7% 50.5% 56.2% 61.3% 65.3% 68.0% 73.2% 76.0%	3.23 2.47 2.00 1.50 1.11 .86 .64 .50 .38 .30 .24	3.67 2.80 2.28 1.71 1.26 .975 .726 .567 .432 .341 .273 .223	.73 .58 .53 .45 .35 .28 .24	4.00 3.00 2.60 2.00 1.40 1.00 .80 .48 .45 .40	8.00 6.00 5.21 4.00 2.86 2.00 1.66
6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	13 14 15 16 17 18 19 20 21 22 23 24 25	.092 .080 .072 .063 .054 .047 .041 .035 .032 .028 .025 .023	.075 .087 .095 .104 .113 .120 .126 .132 .135 .139 .142 .144	20 . 2 % 27 . 2 % 32 . 5 % 38 . 9 % 46 . 0 % 57 . 2 % 62 . 7 % 65 . 6 % 69 . 6 % 72 . 6 % 77 . 8 %	3.49 2.68 2.17 1.67 1.22 .92 .68 .50 .41 .32 .26 .20	3.93 3.02 2.44 1.88 1.38 1.04 .77 .56 .47 .36 .29 .23	.80 .60 .55 .50 .40 .30 .25 .22 .17 .14 .12	4.50 3.25 2.75 2.25 1.60 1.10 .85 .70 .60 .50 .45 .40	9.0 6.5 5.5 4.5 3.2 2.2 1.7 1.4 1.2 1.0 9.8

<sup>\*</sup> Indicates Standard or Market Grade.

### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

	ade nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel Nickel Stainles Steel
61/2 61/2 61/2 61/2 61/2 61/2 61/2 61/2	14 15 16 17 18 19 20 21 22 23 24 25	.080 .072 .063 .054 .047 .041 .035 .032 .028 .025 .023	.074 .082 .091 .100 .107 .113 .119 .122 .126 .129 .131	23.4% 28.8% 35.4% 42.7% 49.0% 53.9% 59.8% 67.0% 70.2% 72.4% 75.8%	3.03 2.30 1.82 1.35 1.03 .75 .55 .45 .37 .29 .24	3 .44 2 .60 2 .06 1 .52 1 .16 .846 .622 .508 .418 .327 .271	\$ .70 .58 .53 .45 .35 .28 .24 .20 .16 .13 .12	\$3.60 2.85 2.40 1.80 1.30 .93 .75 .63 .53 .48 .45	\$7.20 5.70 4.80 3.60 2.60 1.85 1.50 1.25 1.05 9.90
777777777777777777777777777777777777777	14 15 16 17 18 19 20 21 22 23 24 25 26	.080 .072 .063 .054 .047 .041 .035 .032 .028 .025 .023 .020 .018	.063 .071 .080 .089 .096 .102 .108 .111 .115 .118 .120 .123	19.5% 24.7% 31.4% 38.8% 45.2% 51.0% 60.4% 64.8% 68.2% 70.6% 74.1% 76.6%	3.15 2.60 1.88 1.56 1.08 .80 .57 .48 .39 .31 .26 .21	3.55 2.93 2.11 1.75 1.21 .90 .64 .54 .44 .35 .30 .24	.80 .60 .55 .50 .40 .30 .25 .22 .17 .14 .12	4.00 3.00 2.50 2.00 1.50 1.00 .65 .55 .50 .45	8.00 6.00 5.00 4.00 3.00 2.00 1.60 1.30 1.10 90 .80
7133 grandrandrandrandrandrandrandrandrandrand	16 17 18 19 20 21 22 23 24 25 26	.063 .054 .047 .041 .035 .032 .028 .025 .023 .020	.070 .079 .086 .092 .098 .101 .105 .108 .110 .113	27.8% 35.4% 42.0% 48.0% 54.5% 57.9% 62.6% 66.2% 69.0% 72.5% 75.0%	2.06 1.61 1.18 .88 .63 .51 .42 .34 .27 .21	2 . 33 1 . 82 1 . 33 . 995 . 711 . 576 . 475 . 384 . 305 . 237 . 203	.58 .53 .45 .35	2.65 2.15 1.65 1.15 .60 .53 .48 .45 .38	5.30 4.30 3.30 2.30 1.20 1.05 .95 .90
8 8 8 8 8 8 8 8 8 8 8 8 8 8	15 16 17 18 19 20 21 22 23 24 25 26 27	.072 .063 .054 .047 .041 .035 .032 .028 .025 .023 .020 .018	.053 .062 .071 .078 .084 .090 .093 .097 .100 .102 .105 .107	18.0% 24.6% 32.3% 38.9% 45.2% 51.8% 60.2% 64.0% 66.6% 70.6% 73.3% 74.6%	2.783 2.255 1.675 1.283 .924 .667 .535 .431 .359 .287 .219 .202 .196	3.14 2.54 1.89 1.44 1.04 .75 .60 .48 .40 .32 .25 .23	.80 .60 .55 .50 .40 .30 .25 .22 .17 .14 .12 .11	3.50 2.75 2.25 1.75 1.25 1.00 .80 .65 .55 .50 .45	7.00 5.50 4.50 3.50 2.50 2.00 1.60 1.30 1.10 1.00 .80 .70

<sup>\*</sup> Indicates Standard or Market Grade.

	ade nation	Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel, Stainless Steel
8½ 8½ 8½ 8½ 8½ 8½ 8½ 8½ 8½	16 17 18 19 20 21 22	.063 .054 .047 .041 .035 .032 .028	.055 .064 .071 .077 .083 .086	21.7% 29.3% 36.3% 43.0% 49.8% 53.5% 58.6% 62.6%	2.35 1.71 1.34 .99 .73 .61	2.65 1.93 1.51 1.12 .825 .688 .582	\$ .68 .58 .53 .45	\$3.00 2.40 1.90 1.40	\$6.00 4.80 3.80 2.80
8½ 8½ 8½ 8½ 8½ 8½ 8½	23 24 25 26 27	.025 .023 .020 .018 .017	.093 .095 .098 .100	62.6% 65.4% 69.5% 72.5% 74.0%	.39 .32 .24 .21 .18	.440 .361 .271 .237 .203	.20 .16 .13 .12	.58 .53 .48 .45 .40	1.15 1.05 .95 .90
9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	15 16 17 18 19 20 21 22 23 24 25 26 27 28	.072 .063 .054 .047 .041 .035 .032 .028 .025 .023 .020 .018 .017	.039 .048 .057 .064 .070 .076 .079 .083 .086 .088 .091 .093 .094	18.7% 26.3% 33.2% 39.7% 46.8% 50.8% 55.8% 62.7% 67.1% 70.1% 71.6% 73.1%	2.521 1.808 1.377 1.022 .752 .626 .487 .408 .341 .270 .217 .181 .159	3.47 2.84 2.03 1.55 1.15 .84 .70 .54 .46 .38 .30 .24 .20	.75 .60 .55 .50 .40 .30 .25 .22 .17 .14 .12	4.00 3.25 2.50 2.00 1.60 1.15 .90 .75 .60 .55 .50 .45	8.00 6.50 5.00 4.00 3.20 2.30 1.80 1.50 1.10 1.00 .85 .80
9½ 9½ 9½ 9½ 9½ 9½	16 17 18 19 20	.063 .054 .047 .041 .035	.042 .051 .058 .064 .070	19.4% 23.6% 30.2% 37.2% 44.6%	2.61 1.90 1.49 1.12 .81	2.95 2.14 1.68 1.26	.90 .68 .58 .53	3.50 2.65 2.15 1.70 1.35	7.00 5.30 4.30 3.40 2.70
10 10 10 10 10 10 *10 10 10 10 10 10	17 18 19 20 21 22 23 24 25 26 27 28 29	.054 .047 .041 .035 .032 .028 .025 .023 .020 .018 .017 .016	.046 .053 .059 .065 .068 .072 .075 .077 .080 .082 .083 .084	21.2% 28.1% 34.8% 42.3% 46.2% 51.8% 56.3% 64.0% 67.2% 68.9% 70.6% 72.3%	1.957 1.551 1.135 .849 .677 .546 .441 .349 .283 .235 .217 .180	2.20 1.75 1.28 .95 .76 .61 .49 .40 .31 .26 .24 .20	.75 .60 .55 .50 .40 .30 .25 .20 .15 .14 .12	2.75 2.25 1.75 1.50 1.00 .85 .65 .60 .55 .50 .45 .42	5.50 4.50 3.50 3.00 2.00 1.70 1.30 1.20 1.10 90 .85
11 11 11 11 11 11 11 11 11 11 11	18 19 20 21 22 23 24 25 26 27 28 29	.047 .041 .035 .032 .028 .025 .023 .020 .018 .017 .016	.044 .050 .056 .059 .063 .066 .068 .071 .073 .074	23.2% 30.2% 37.9% 42.1% 48.0% 52.7% 61.0% 64.5% 66.4% 68.0% 70.0%	1.74 1.40 .940 .778 .633 .500 .390 .322 .253 .230 .203	1.97 1.58 1.06 .880 .715 .565 .440 .364 .286 .260 .229	.68 .58 .53 .45 .35 .28 .23 .18 .15 .13	2.50 2.00 1.65 1.25 .95 .75 .63 .58 .53 .46 .42	5.00 4.00 3.30 2.50 1.90 1.50 1.25 1.15 1.05 .90 .85

<sup>\*</sup> Indicates Standard or Market Grade.

Number of Wire with the per Inches   Inches   Inches   Inches   Inches with the per Inch   Inches with the per Inche   Inches with the per Inches   Inches w	Trade Designat		Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	PRICE per S	quare Ft.
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	of eshes	of Wire W & M	Inches	Inches			Brass or		Brass or	Mone Nicke Stainle Steel
12										\$5.5
12         21         .032         .051         37.5%         .82         .92         .50         1.00           12         23         .025         .058         48.4%         .52         .58         .30         .85           12         24         .023         .060         51.8%         .41         .47         .25         .65           12         26         .018         .065         60.8%         .27         .31         .15         .55           12         26         .018         .065         60.8%         .27         .31         .15         .55           12         27         .017         .066         62.7%         .24         .27         .14         .45           12         28         .016         .067         64.6%         .21         .24         .12         .43           12         29         .015         .068         .66.6%         .18         .20         .11         .42           12         30         .014         .069         .88.6         .9%         .10         .18         .10         .40           13         20         .035         .042         .29.9%         1.										3.5
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$					37 50%					3.0
$\begin{array}{cccccccccccccccccccccccccccccccccccc$					43 6%					2.0
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					48 4%					1.70
12         25         .020         .063         57.2%         .34         .36         .20         .60           12         26         .018         .065         .065         .27         .31         .15         .55           12         27         .017         .066         62.7%         .24         .27         .14         .45           12         28         .016         .067         64.6%         .21         .24         .12         .43           12         29         .015         .068         .66.6%         .16         .18         .0         .11         .42           12         30         .014         .069         .68.6%         .16         .18         .10         .40           13         20         .035         .042         29.9%         .11         1         .25         .58         2.00           13         21         .032         .045         34.2%         .90         .91         .103         .53         1.65           13         22         .028         .049         .40.5%         .70         .790         .45         1.20           13         23         .054         .49.										1.30
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$					57.2%					1.20
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	12		.018	.065						1.10
12         28         .016         .067         64.6%         .21         .24         .12         .43           12         29         .015         .068         66.6%         .18         .20         .11         .42           13         19         .041         .036         21.9%         1.54         1.74         .68         2.50           13         20         .035         .042         29.9%         1.11         1.25         .58         2.00           13         21         .032         .045         34.2%         .91         1.03         .53         1.65           13         22         .028         .049         40.5%         .70         .790         .45         1.20           13         23         .025         .052         45.7%         .60         .678         .35         1.20           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30	12	27	.017	.066	62.7%					.90
12         29         .015         .068         66.6%         .18         .20         .11         .42           13         19         .041         .036         21.9%         1.54         1.74         .68         2.50           13         20         .035         .042         29.9%         1.11         1.25         .58         2.00           13         21         .032         .045         34.2%         .91         1.03         .53         1.65           13         22         .028         .049         40.5%         .70         .790         .45         1.20           13         23         .025         .052         45.7%         .60         .678         .35         1.95           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         28         .016         .061         62.9%         .23	12	28	.016	.067	64.6%	.21	.24	.12		.85
13         19         .041         .036         21.9%         1.54         1.74         .68         2.50           13         20         .035         .042         29.9%         1.11         1.25         .58         2.00           13         21         .032         .045         34.2%         .91         1.03         .53         1.65           13         22         .028         .049         40.5%         .70         .790         .45         1.20           13         23         .025         .052         45.7%         .60         .60         .678         .35         .95           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         29         .015         .062         .65.0%					66.6%	.18	.20	.11	.42	.85
13         20         .035         .042         29.9%         1.11         1.25         .58         2.00           13         21         .032         .045         34.2%         .91         1.03         .53         1.65           13         22         .028         .049         40.5%         .70         .790         .45         1.20           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         29         .015         .062         .65.0%         .23         .260         .13         .45           13         30         .014         .063         .17.6%         .1.51	12	30	.014	. 069	68.6%	.16	.18	.10	.40	.80
13         21         .032         .045         34.2%         .91         1.03         .53         1.65           13         22         .028         .049         40.5%         .70         .790         .45         1.20           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .141         .23         .63           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         28         .016         .061         62.9%         .23         .260         .13         .45           13         30         .014         .063         67.0%         .17         .192         .11         .41           14         19         .041         .030         17.6%         1.51         1.75         .75         2.75           14         20         .035         .036         .244%					21.9%					5.00
13         22         .028         .049         40.5%         .70         .790         .45         1.20           13         23         .025         .052         45.7%         .60         .678         .35         .95           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         29         .015         .062         .65.0%         .20         .226         .12         .43           13         29         .015         .062         .65.0%         .20         .226         .12         .43           13         30         .041         .063         67.0%         .17         .192         .11         .41           14         20         .035         .036         .25.4%         1.07					34 207					4.0
13         24         .023         .052         45.7%         .60         .678         .35         .95           13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .30         .339         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         .60.7%         .27         .305         .15         .48           13         29         .015         .062         .65.0%         .20         .226         .12         .43           13         30         .014         .063         .67.0%         .17         .192         .11         .41           14         19         .041         .030         .17.6%         1.51         1.75         .75         2.75           14         20         .035         .036         .25.4%         1.07         1.29         .60         2.25           14         21         .032         .039         29.8% <td></td> <td></td> <td></td> <td></td> <td>40 507</td> <td></td> <td></td> <td></td> <td></td> <td>3.30</td>					40 507					3.30
13         24         .023         .054         49.3%         .46         .520         .28         .75           13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         28         .016         .061         62.9%         .23         .260         .13         .45           13         29         .015         .062         .65.0%         .20         .226         .12         .43           13         30         .014         .063         .67.0%         .17         .192         .11         .41           14         20         .035         .036         .25.4%         1.07         1.29         .60         .225           14         21         .032         .039         .29.8%         .93         1.05         .55         1.75           14         22         .028         .043         .36.2%         .70					45 70%					1.90
13         25         .020         .057         54.9%         .39         .441         .23         .63           13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         28         .016         .061         62.9%         .23         .260         .13         .45           13         29         .015         .062         65.0%         .20         .226         .12         .43           13         30         .014         .063         67.0%         .15         .17         .192         .11         .41           14         20         .035         .036         .25.4%         1.07         1.29         .60         2.25         .14         .21         .032         .039         .29.8%         .93         1.05         .55         1.75         .14         .22         .028         .043         .36.2%         .73         .840         .50         1.35         .14         .23         .025         .046         .41.5%         .62         .700					49 3%					1.50
13         26         .018         .059         58.9%         .30         .339         .18         .58           13         27         .017         .060         60.7%         .27         .305         .15         .48           13         28         .016         .061         62.9%         .23         .260         .13         .45           13         29         .015         .062         .65.0%         .20         .226         .12         .43           13         30         .014         .063         .67.0%         .17         .192         .11         .41           14         19         .041         .030         17.6%         1.51         1.75         .75         2.75           14         20         .035         .036         .25.4%         1.07         1.29         .60         2.25           14         21         .032         .039         .29.8%         .93         1.05         .55         1.75           14         22         .028         .043         .36.2%         .93         1.05         .55         1.75           14         23         .025         .046         41.5%         .62 <td></td> <td></td> <td></td> <td></td> <td>54 007</td> <td></td> <td></td> <td></td> <td></td> <td>1.2</td>					54 007					1.2
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					58 00%					1.15
13         28         .016         .061         62.9%         .23         .260         .13         .45           13         29         .015         .062         65.0%         .20         .226         .12         .43           13         30         .014         .063         67.0%         .17         .192         .11         .41           14         19         .041         .030         17.6%         1.51         1.75         .75         2.75           14         20         .035         .036         25.4%         1.07         1.29         .60         2.25           14         21         .032         .039         29.8%         .93         1.05         .55         1.75           14         .22         .028         .043         36.2%         .73         .840         .50         1.35           14         .23         .025         .046         41.5%         .62         .700         .40         1.00           14         .24         .023         .048         45.2%         .52         .591         .30         .80           14         .25         .020         .051         .51.0%         .45 </td <td>13</td> <td>27</td> <td>.017</td> <td></td> <td>60.7%</td> <td></td> <td></td> <td></td> <td></td> <td>.9</td>	13	27	.017		60.7%					.9
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	13	28	.016	.061	62 9%					.90
14         19         .041         .030         17.6%         1.51         1.75         .75         2.75           14         20         .035         .036         25.4%         1.07         1.29         .60         2.25           14         21         .032         .039         29.8%         .93         1.05         .55         1.75           14         22         .028         .043         36.2%         .73         .840         .50         1.35           14         23         .025         .046         41.5%         .62         .700         .40         1.00           14         24         .023         .048         .45.2%         .52         .591         .30         .80           *14         .25         .020         .051         .51.0%         .45         .508         .25         .65           14         .26         .018         .053         .55.1%         .32         .362         .20         .60           14         .27         .017         .054         .57.2%         .28         .316         .15         .50           14         .28         .016         .055         .59.3%			.015	. 062	65.0%	.20	.226			.85
14         20         .035         .036         25.4%         1.07         1.29         .60         2.25           14         21         .032         .039         29.8%         .93         1.05         .55         1.75           14         22         .028         .043         36.2%         .73         .840         .50         1.35           14         23         .025         .046         41.5%         .62         .700         .40         1.00           14         24         .023         .048         .45.2%         .52         .591         .30         .80           *14         .25         .020         .051         .51.0%         .45         .508         .25         .65           14         .26         .018         .053         .55.1%         .32         .362         .20         .60           14         .27         .017         .054         .57.2%         .28         .316         .15         .50           14         .28         .016         .055         .59.3%         .25         .282         .14         .45           14         .29         .015         .056         .61.5%	13	30	.014	.063	67.0%	.17	.192	.11	.41	.80
14         21         .032         .039         29.8%         .93         1.05         .55         1.75           14         22         .028         .043         36.2%         .73         .840         .50         1.35           14         23         .025         .046         41.5%         .62         .700         .40         1.00           14         24         .023         .048         45.2%         .52         .591         .30         .80           *14         .25         .020         .051         .51.0%         .45         .508         .25         .65           14         .26         .018         .053         .55.1%         .32         .362         .20         .60           14         .27         .017         .054         .57.2%         .28         .316         .15         .50           14         .28         .016         .055         .59.3%         .25         .282         .14         .45           14         .29         .015         .056         .61.5%         .22         .260         .12         .43           14         .30         .014         .057         .62.7%         .					17.6%				2.75	5.50
14         22         .028         .043         36.2%         .73         .840         .50         1.35           14         23         .025         .046         41.5%         .62         .700         .40         1.00           *14         24         .023         .048         45.2%         .52         .591         .30         .80           *14         .25         .020         .051         .51.0%         .45         .508         .25         .65           14         .26         .018         .053         .55.1%         .32         .362         .20         .60           14         .27         .017         .054         .57.2%         .28         .316         .15         .50           14         .28         .016         .055         .59.3%         .25         .282         .14         .45           14         .29         .015         .056         .61.5%         .22         .260         .12         .43           14         .30         .014         .057         .62.7%         .19         .220         .11         .42           14         .30         .014         .057         .62.7% <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td>4.50</td></td<>										4.50
14         23         .025         .046         41.5%         .62         .700         .40         1.00           14         24         .023         .048         45.2%         .52         .591         .30         .80           *14         .25         .020         .051         .51.0%         .45         .508         .25         .65           14         .26         .018         .053         .55.1%         .32         .362         .20         .60           14         .27         .017         .054         .57.2%         .28         .316         .15         .50           14         .28         .016         .055         .59.3%         .25         .282         .14         .45           14         .29         .015         .056         .61.5%         .22         .260         .12         .43           14         .29         .015         .0575         .62.7%         .19         .220         .11         .42           14         .30         .014         .057         .62.7%         .19         .220         .11         .42           14         .31         .0132         .0578         .64.4%										3.50
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					36.2%					2.70
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$										2.00
14         26         .018         .053         55.1%         .32         .362         .20         .60           14         27         .017         .054         57.2%         .28         .316         .15         .50           14         28         .016         .055         59.3%         .25         .282         .14         .45           14         29         .015         .056         .61.5%         .22         .260         .12         .43           14         30         .014         .057         .62.7%         .19         .220         .11         .42           14         .0135         .0575         .63.8%         .17         .194         .10         .40           14         .31         .0132         .0578         .64.4%         .17         .192         .10         .40           14         .32         .0128         .0582         .65.5%         .16         .181         .09         .36           14         .32         .0128         .0582         .65.5%         .16         .181         .09         .36           14         .33         .0118         .0592         .67.7%         .14										1.60
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					55 107					1.30
14         28         .016         .055         59.3%         .25         .282         .14         .45           14         29         .015         .056         61.5%         .22         .260         .12         .43           14         30         .014         .057         62.7%         .19         .220         .11         .42           14         .0135         .0575         63.8%         .17         .194         .10         .40           14         .013         .0578         64.4%         .17         .192         .10         .40           14         .013         .058         .65.0%         .16         .181         .09         .36           14         .32         .0128         .0582         .65.5%         .16         .181         .09         .36           14         .33         .0118         .0592         .67.7%         .14         .158         .08         .34           14         .34         .0104         .0606         .71.0%         .10         .114         .07         .30           14         .34         .0104         .0606         .71.0%         .10         .114         .07					57 207					1.20
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					59 3%					.90
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	14				61 5%					.85
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	14	30	.014	.057	62.7%					.85
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$			.0135	.0575	63.8%					.80
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		31		.0578	64.4%	.17	.192	.10		.80
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					65.0%	.16	.181	.09	.36	.70
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					65.5%				.36	.70
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		33			67.7%					.70
14     .010     .061     72.9%     .10     .113     .07     .30       15     19     .041     .026     15.4%     1.45     1.65     1.00     3.00       15     20     .035     .032     23.2%     1.12     1.28     .85     2.50       15     21     .032     .035     27.9%     .95     1.08     .68     1.90       15     22     .028     .039     34.6%     .75     .86     .55     1.45       15     23     .025     .042     40.1%     .64     .73     .45     1.15		24			70.6%					.70
15     20     .035     .032     23.2%     1.12     1.28     .85     2.50       15     21     .032     .035     27.9%     .95     1.08     .68     1.90       15     22     .028     .039     34.6%     .75     .86     .55     1.45       15     23     .025     .042     40.1%     .64     .73     .45     1.15		34			72.9%					.60
15     20     .035     .032     23.2%     1.12     1.28     .85     2.50       15     21     .032     .035     27.9%     .95     1.08     .68     1.90       15     22     .028     .039     34.6%     .75     .86     .55     1.45       15     23     .025     .042     40.1%     .64     .73     .45     1.15		19	.041	.026	15.4%	1.45	1.65	1.00		6.00
15 22 .028 .039 34.6% .75 .86 .55 1.45 15 23 .025 .042 40.1% .64 .73 .45 1.15			.035		23.2%					5.00
15 22 .028 .039 34.6% .75 .86 .55 1.45 15 23 .025 .042 40.1% .64 .73 .45 1.15			.032	.035	27.9%	.95				3.80
15 23 .025 .042 40.1% .64 .73 .45 1.15 15 24 .023 .044 44.0% 51 58 35	5				34.6%	.75				2.90
15 24 .023 .044 44.0% 51 50 25 05					40.1%	.64	.73	.45		2.30
			.023	.044	44.0%	.51	.58	.35	.85	1.70
15 25 .020 .047 50.1% .42 .48 .29 .68			.020		50.1%			.29		1.35
15 26 .018 .049 54.6% .32 .36 .24 .63 15 27 .017 .050 56.8% .27 .31 18 53					54.6%					1.25
15 27 .017 .050 56.8% .27 .31 .18 .53 .15 .28 .16 .48					50.8%					1.05

<sup>\*</sup> Indicates Standard or Market Grade.

Oct 1 Inches 32		Open Area  11.8% 19.4% 23.8% 30.5% 30.05% 30.9% 46.2% 50.7% 61.5% 62.0% 62.7% 63.4% 64.2% 65.7%	1.72 1.25 1.06 .89 .75 .63 .48 .36 .31 .29 .24 .22 .19	Copper, Brass or Bronze  1.85 1.41 1.19 .99 .84 .71 .54 .41 .37 .32 .27 .25 .21 .21 .20 .20	\$1.20 1.00 .80 .60 .50 .40 .32 .27 .20 .17 .15	\$3.25 2.75 2.00 1.50 1.25 .90 .70 .65 .55 .50 .45	\$6.50 \$5.50 \$.50 \$.50 \$.50 \$.50 \$.50 \$.50
.035 .032 .028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0275 .0305 .0345 .0375 .0395 .0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0497 .0505	23.8% 30.5% 36.0% 39.9% 46.2% 50.7% 53.0% 57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	1.25 1.06 .89 .75 .63 .48 .36 .31 .29 .24 .22 .19 .19	1.41 1.19 .99 .84 .71 .54 .41 .37 .32 .27 .25 .21 .21	1.00 .80 .60 .50 .40 .32 .27 .20 .17 .15 .13	2.75 2.00 1.50 1.25 .90 .70 .65 .55 .50 .45	5.50 4.00 3.00 2.50 1.80 1.40 1.30 1.10 90
.035 .032 .028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0275 .0305 .0345 .0375 .0395 .0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0497 .0505	23.8% 30.5% 36.0% 39.9% 46.2% 50.7% 53.0% 57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	1.25 1.06 .89 .75 .63 .48 .36 .31 .29 .24 .22 .19 .19	1.41 1.19 .99 .84 .71 .54 .41 .37 .32 .27 .25 .21 .21	1.00 .80 .60 .50 .40 .32 .27 .20 .17 .15 .13	2.75 2.00 1.50 1.25 .90 .70 .65 .55 .50 .45	5.50 4.00 3.00 2.50 1.80 1.40 1.30 1.10 90
.032 .028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118	.0305 .0345 .0375 .0395 .0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0497 .0505	23.8% 30.5% 36.0% 39.9% 46.2% 50.7% 53.0% 57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	1.06 .89 .75 .63 .48 .36 .31 .29 .24 .22 .19 .19	1.19 .99 .84 .71 .54 .41 .37 .32 .27 .25 .21 .21	.80 .60 .50 .40 .32 .27 .20 .17 .15 .13 .12	2.00 1.50 1.25 .90 .70 .65 .55 .50 .45	4.00 3.00 2.50 1.80 1.40 1.30 1.10 1.00
.028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0345 .0375 .0395 .0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0497 .0505	36.0% 39.9% 46.2% 50.7% 53.0% 55.4% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.89 .75 .63 .48 .36 .31 .29 .24 .22 .19 .19	.99 .84 .71 .54 .41 .37 .32 .27 .25 .21 .21	.60 .50 .40 .32 .27 .20 .17 .15 .13 .12 .12	1.50 1.25 .90 .70 .65 .55 .50 .45	3.00 2.50 1.80 1.40 1.30 1.10 1.00
.025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0375 .0395 .0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0495 .0497 .0505	36.0% 39.9% 46.2% 50.7% 53.0% 55.4% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.75 .63 .48 .36 .31 .29 .24 .22 .19 .19	.84 .71 .54 .41 .37 .32 .27 .25 .21 .21	.50 .40 .32 .27 .20 .17 .15 .13 .12	1.25 .90 .70 .65 .55 .50 .45	2.50 1.80 1.40 1.30 1.10 1.00 .90
.023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0395 .0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0497 .0505	39.9% 46.2% 50.7% 53.0% 55.4% 60.2% 62.0% 62.7% 63.4% 64.2%	.63 .48 .36 .31 .29 .24 .22 .19 .19	.71 .54 .41 .37 .32 .27 .25 .21 .21	.40 .32 .27 .20 .17 .15 .13 .12 .12	.90 .70 .65 .55 .50 .45	1.80 1.40 1.30 1.10 1.00 .90
.020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0425 .0445 .0455 .0465 .0475 .0485 .0490 .0493 .0495 .0497 .0505	46.2% 50.7% 53.0% 55.4% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.48 .36 .31 .29 .24 .22 .19 .19	.54 .41 .37 .32 .27 .25 .21 .21	.32 .27 .20 .17 .15 .13 .12 .12	.70 .65 .55 .50 .45	1.40 1.30 1.10 1.00 .90
.018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012	. 0445 . 0455 . 0465 . 0475 . 0485 . 0490 . 0493 . 0495 . 0497 . 0505 . 0507	50.7% 53.0% 55.4% 57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.36 .31 .29 .24 .22 .19 .19 .18	.41 .37 .32 .27 .25 .21 .21	.27 .20 .17 .15 .13 .12 .12	.65 .55 .50 .45	1.30 1.10 1.00 .90
.017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .0111	. 0455 . 0465 . 0475 . 0485 . 0490 . 0493 . 0495 . 0497 . 0505 . 0507	53.0% 55.4% 57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.31 .29 .24 .22 .19 .19 .18	.37 .32 .27 .25 .21 .21	.20 .17 .15 .13 .12 .12	.55 .50 .45 .43	1.10 1.00 .90 .85
.016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .0111	. 0465 . 0475 . 0485 . 0490 . 0493 . 0495 . 0497 . 0505	57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.29 .24 .22 .19 .19 .18	.32 .27 .25 .21 .21	.17 .15 .13 .12 .12	.50 .45 .43	1.00 .90 .85
.015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.0475 .0485 .0490 .0493 .0495 .0497 .0505	57.8% 60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.24 .22 .19 .19 .18	.27 .25 .21 .21	.15 .13 .12 .12 .11	.45	.90
.014 .0135 .0132 .013 .0128 .012 .0118 .011	.0485 .0490 .0493 .0495 .0497 .0505 .0507	60.2% 61.5% 62.0% 62.7% 63.4% 64.2%	.22 .19 .19 .18 .18	.25 .21 .21 .20	.13 .12 .12 .11	.43	.85
.0135 .0132 .013 .0128 .012 .0118 .011	.0490 .0493 .0495 .0497 .0505 .0507	61.5% 62.0% 62.7% 63.4% 64.2%	.19 .19 .18 .18	.21 .21 .20	.12 .12 .11		
.0132 .013 .0128 .012 .0118 .011	.0493 .0495 .0497 .0505 .0507	61.5% 62.0% 62.7% 63.4% 64.2%	.19 .18 .18	.21	.12	40	
.013 .0128 .012 .0118 .011	.0495 .0497 .0505 .0507	62.0% 62.7% 63.4% 64.2%	.18	.20	.11		.80
.0128 .012 .0118 .011 .0104	.0497 .0505 .0507	62.7% 63.4% 64.2%	.18		.11	.40	.80
.012 .0118 .011 .0104	.0505	63.4%		20		.38	.75
.0118 .011 .0104	.0507	64.2%			.11	.38	.75
.0118 .011 .0104	.0507	65 707	.173	.192		.36	.,,
.011			.156	.176	.10	.36	.70
.0104		65.7%	.140	.169	.10	.36	.70
	.0521	69.5%	.120	.135	.09	.34	.70
.010	.0525	70.6%	.11	.125	.09	.34	
.0095	.0530	71.9%	.10	.113	.09	.30	.70
025							
		13.7%					6.50
		18.0%					5.00
		24.7%					4.00
		30.3%					3.00
		34.4%			.50	1.25	2.50
		41.1%			.40	.85	1.70
		45.8%		.48	.32	.70	1.40
		48.3%		.41	.27	.60	1.20
	.0396	50.8%	.32	.36	.24	.55	1.10
.015	.0406	53.4%	.28	.31	.22		1.00
.014	.0416	56.1%	.24	.26	.20		.90
.0135	.0421	57.4%	.22	.25			.85
.0132	.0424	58.3%	.21	.23			.85
.013	.0426	58.8%	.20				.80
.0128	.0428	59.5%					.80
.012	.0436	61.8%					.75
.0118		62.3%			16		.75
		64.4%					.65
		66.4%					.60
		67 4%					.60
		68.9%					.60
.009		70.4%					.55
		10.270				.20	.55
	.032 .028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011	.032 .0236 .028 .0276 .025 .0306 .023 .0326 .020 .0356 .018 .0376 .017 .0386 .016 .0396 .015 .0406 .014 .0416 .0135 .0421 .0132 .0424 .013 .0426 .0128 .0428 .012 .0436 .0118 .0438 .011 .0446 .0104 .0452 .010 .0456 .0095 .0461	.032 .0236	0.025	0.25	.025         .0306         30.3%         .78         .87         .60           .023         .0326         34.4%         .63         .72         .50           .020         .0356         41.1%         .53         .59         .40           .018         .0376         45.8%         .43         .48         .32           .017         .0386         48.3%         .37         .41         .27           .016         .0396         50.8%         .32         .36         .24           .015         .0406         53.4%         .28         .31         .22           .014         .0416         56.1%         .24         .26         .20           .0135         .0421         57.4%         .22         .25         .19           .0132         .0424         58.3%         .21         .23         .19           .013         .0426         58.8%         .20         .22         .18           .012         .0436         61.8%         .17         .19           .011         .0446         64.4%         .15         .17         .16           .0104         .0452         .66.4%         .14         .	0.025

<sup>\*</sup> Indicates Standard or Market Grade.

	ade nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	RICE per Se	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel Stainles Steel
20 20 20 20 20 20 20 20 20 20 20 20 20 2	21 22 23 24 25 26 27 28 29 30 31 32 33 34	.032 .028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011 .0104 .010	.018 .0220 .0250 .0270 .0300 .0320 .0330 .0340 .0350 .0365 .0368 .0370 .0372 .0380 .0382 .0390 .0396 .0400 .0405	19.4% 25.0% 29.2% 36.0% 41.0% 43.6% 49.0% 51.8% 53.3% 54.2% 55.4% 57.8% 60.8% 62.7% 64.0% 65.6% 67.2%	1.07 .88 .75 .58 .47 .42 .36 .31 .27 .24 .23 .22 .21 .19 .18 .15 .15	1 . 493 1 . 207 . 992 . 813 . 653 . 529 . 452 . 403 . 350 . 304 . 270 . 26 . 248 . 241 . 240 . 215 . 203 . 170 . 170 . 170 . 147 . 125	\$1.00 .90 .65 .50 .40 .35 .27 .25 .23 .21 .21 .20 .20	\$3.00 2.50 2.00 1.50 1.15 .80 .65 .60 .55 .50 .45 .43 .43 .40 .40 .35 .32 .32 .28 .27	\$6.00 5.00 4.00 3.00 2.30 1.60 1.30 1.20 1.10 0.90 .90 .85 .85 .80 .80 .70 .65 .55
22 22 22 22 22 22 22 22 22 22 22 22 22	22 23 24 25 26 27 28 29 30 31 32 33 34 35 36	.028 .025 .023 .020 .018 .017 .016 .015 .014 .0135 .0132 .013 .0128 .012 .0118 .011 .0104 .010 .0095 .009	.0175 .0205 .0225 .0255 .0275 .0285 .0295 .0305 .0315 .0320 .0323 .0325 .0327 .0335 .0337 .0345 .0351 .0355 .0360 .0365	14.8% 20.3% 24.5% 31.5% 36.6% 39.3% 42.1% 45.0% 49.6% 51.1% 51.6% 54.3% 57.6% 61.0% 62.7% 64.5%	1.35 1.00 .78 .66 .52 .44 .39 .33 .29 .27 .26 .25 .22 .21 .20 .19 .18 .18 .15 .13	1.266 1.130 .879 .744 .587 .496 .439 .373 .328 .304 .292 .269 .249 .242 .226 .235 .203 .203 .169 .147	1.20 1.00 .90 .65 .50 .40 .35 .30 .26 .24 .24 .23 .23 .22 .22 .21 .21 .20 .18	3.00 2.50 2.00 1.50 1.10 .75 .65 .60 .55 .50 .45 .43 .43 .40 .35 .32 .28	6.00 5.00 4.00 3.00 2.20 1.50 1.10 1.00 90 .85 .85 .80 .70 .70 .65 .55

<sup>\*</sup> Indicates Standard or Market Grade.

Design Tra	ade nation	Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel Nicke Stainles Steel
24	24	. 023	.0187	20.1%	.89	1.003	\$1.00	\$2.50	\$5.00
24	25	.020	.0217	27.1%	.68	.766	.90	2.00	4.00
24	26	.018	.0237	32.4%	.54	.609	.65	1.40	2.80
24	27	.017	.0247	35.1%	.49	.551	.50	1.00	2.00
24	28	.016	.0257	38.0%	.44	.496	.40	.75	1.50
* 24	29	.015	.0267	41.1%	.38	.428	.35	. 65	1.30
24	30	.014	.0277	44.2%	.33	.373	.30	.60	1.20
24		.0135	.0282	45.8%	.29	.330	.26	.55	1.10
24	31	.0132	.0285	46.6%	.27	.305	.26	.55	1.10
24		.013	.0287	47.4%	.27	.305	.24	.50	1.00
24	32	.0128	.0289	48.0%	.26	.294	.24	.50	1.00
24		.012	.0297	50.8%	.25	.281		.45	.90
24	33	.0118	.0299	51.4%	.24	.272	.23	.45	.90
24		.011	.0307	54.3%	.23	.260	.23	.43	. 85
24	34	.0104	. 0313	56.3%	.20	.226	.22	.40	.80
24		.010	.0317	57.9%	.19	.215	.22	. 40	.80
24	35	.0095	.0322	59.7%	.16	. 181	.21	.35	.70
24	36	.009	. 0327	61.6%	.14	.158	.20	.32	. 65
24	37	. 0085	.0332	63.4%	.12	.136	.19	.30	.60
24	38	.008	. 0337	65.4%	.11	.120	.18	.28	.55
24	39	.0075	.0342	67.1%	.10	.113	.17	.26	.50
26 26	25 26	.020	.0185	22.5% 28.4%	.64	.895 .722	.90	2.50 1.75	3.50
26	27	.017	.0215	31.2%	.54	.609	.65	1.25	2.50
26	28	.016	.0225	34.2%	.46	.518	.50	.90	1.80
26	29	.015	.0235	37.3%	.42	.474	.40	.70	1.40
26	30	.014	. 0245	40.6%	.36	.406	.35	. 65	1.30
26		.0135	.0250	42.3%	.33	.373	.30	.60	1.20
26	31	.0132	. 0253	43.2%	.33	.373	.30	.60	1.20
26		.013	.0255	44.0%	.28	.316	.26	.55	1.10
26	32	.0128	.0257	44.6%	. 27	.305	.26	.55	1.10
26		.012	. 0265	47.5%	.25	. 283		.50	1.00
26	33	.0118	.0267	48.1%	.25	.283	.24	.50	1.00
26		.011	.0275	51.1%	.23	. 265	.24	.45	.90
26	34	.0104	.0281	53.3%	.22	.249	.23	.43	.85
26	25	.010	.0285	54.9% 56.9%	.21	.237	.23	.40	.80
26 26	35 36	.0093	.0290	58.8%	.14	.160	.21	.35	.70
26	37	.0085	.0300	60.7%	.12	.135	.20	.33	.65
26	38	.008	. 0305	62.9%	.11	.125	.19	.32	. 65
26	39	.0075	.0310	64.9%	.10	.113	.18	.31	. 60
20	3,	.0075	.0010	01.570					
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<sup>\*</sup> Indicates Standard or Market Grade.

	ade nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel, Stainless Steel
28	26	.018	.0177	24.6%		.731		\$2.00	\$4.00
28	27	.017	.0187	27.4%	.57	.644	\$ .90	1.40	2.80
28	28	.016	.0197	30.4%	.48	.555	.65	1.00	2.00
28	29	.015	.0207	33.6%	.43	.486	.50	.85	1.70
28	30	.014	.0217	36.9%	.38	.429	.40	.70	1.40
28	00	.0135	.0222	38.6%	.35	.395	.35	.65	1.30
28	31	.0132	.0225	39.8%	.34	.384	.35	.65	1.30
28	31	.013	.0227	40.4%	.31	.350	.30	.60	1.20
28	32	.0128	.0229	41.1%	.29	.328	.30	.60	1.20
28	32	.0128	.0237	44.0%	.29	.325	.50	.55	1.10
	22	.0118	.0239	44.8%	.28	.316	.28	.55	1.10
28	33		.0247	47.8%	.27	.305	.28	.50	1.00
28	24	.011			.23	.26	.26	.45	.90
28	34	.0104	.0253	50.1%	.23	.248	.26	.45	.90
28	25	.010	.0257	51.8%		.181	.24	.43	.85
28	35	.0095	.0262	53.8%	.16				
28	36	.009	.0267	55.9% 58.0%	.15	.169	.23	.40	.80
28	37	.0085	.0272	58.0%	.12	.136	.22	.38	.75
28	38	.008	.0277	60.2%	.115	.130	.21	.35	.70
28	39	.0075	.0282	62.4%	.11	.125	.20	.32	.70
30	27	.017	.0163	23.9%	.60	.678	1.00	1.60	3.20
30	28	.016	.0173	26.9%	.54	.610	.90	1.25	2.50
30	29	.015	.0183	30.1%	.46	.519	.60	1.00	2.00
30	30	.014	.0193	33.5%	.42	.474	.45	.85	1.70
30		.0135	.0198	35.3%	.37	.418	.40	.70	1.40
* 30	31	.0132	.0201	36.4%	.35	.396	.40	.70	1.40
30		.013	.0203	37.1%	.34	.384	.35	.65	1.30
30	32	.0128	.0205	37.9%	.33	.380	.35	.65	1.30
30		.012	.0213	40.8%	.31	.370		.60	1.20
30	33	.0118	.0215	41.7%	.30	.339	.30	.60	1.20
30		.011	.0223	44.8%	.29	.328	.30	.55	1.10
30	34	.0104	.0229	47.4%	.25	.283	.28	.50	1.00
30		.010	.0233	48.9%	.24	.271	.28	.50	1.00
30	35	.0095	.0238	51.0%	.17	.192	.26	.45	.90
30	36	.009	.0243	53.1%	.16	.181	.24	.43	.85
30	37	.0085	.0248	55.4%	.15	.169	.23	.42	.85
30	38	.008	.0253	57.6%	.14	.160	.22	.40	.80
30	39	.0075	.0258	60.0%	.13	.146	.20	.35	.70
32	28	.016	.0153	24.0%	.57	.644	1.00	1.50	3.00
32	29	.015	.0163	27.2%	.51	.576	.90	1.25	2.50
32	30	.014	.0173	30.6%	.46	.520	.55	1.00	2.00
32		.0135	.0178	32.4%	.39	.441	.45	.85	1.70
32	31	.0132	.0181	33.6%	.38	.430	.45	.85	1.70
32		.013	.0183	34.3%	.36	.406	.40	.70	1.40
32	32	.0128	.0185	35.1%	.36	.406	.40	.70	1.40
32		.012	.0193	38.2%	.33	.375		.65	1.30
32	33	.0118	.0195	38.2% 39.0% 42.2% 44.7%	.32	.362	.35	.65	1.30
32	2.	.011	.0203	42.2%	.29	.330	.35	.60	1.20
32	34	.0104	.0209	44.7%	.27	.304	.30	.55	1.10
32		.010	.0213	46.5% 48.7% 50.9%	.26	.293	.30	.55	1.10
32	35	.0095	.0218	48.7%	.23	.248	.28	.50	1.00
32	36	.009	.0223	50.9%	.17	.192	.26	.45	.90
32	37	.0085	.0228	52.0%	.16	.181	.25	.44	.85
32	38	.008	.0233	52.0% 55.7% 58.0%	.15	.177	.24	.43	.85
32	39	.0075	.0238	58.0%	.14	158	.23	.40	.80
32		.007	.0243	60.5%		.139		.39	.80

<sup>\*</sup> Indicates Standard or Market Grade.

Tra Design		Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per Se	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel Nickel Stainles Steel
35	28	.016	.0126	19.4%	.59	.667	\$1.25	\$2.00	\$4.00
35	29	.015	.0136	22.7%	.53	.598	1.00	1.50	3.00
35	30	.014	.0146	26.1%	.46	.525	.90	1.25	2.50
35		.0135	.0151	27.9%	.42	.474	.55	1.00	2.00
35	31	.0132	.0154	29.0%	.41	.464	.55	1.00	2.00
35	22	.013	.0156	29.9%	.40	.460	.45	.85	1.70
35	32	.0128	.0158	30.5%	.40	.453	.45	.85	1.70
35 35	33	.012	.0166	34.6%	.34	.380	.40	.70	1.40
* 35	33	.011	.0176	37.9%	.29	.335	.40	.65	1.30
35	34	.0104	.0182	40.6%	.28	.316	.36	.60	1.20
35		.010	.0186	42.4%	.28	.316	.36	.60	1.20
35	35	.0095	.0191	44.7%	.22	.253	.32	. 55	1.10
35	36	.009	.0196	47.1%	.20	.231	.30	.50	1.00
35	37	.0085	.0201	49.4%	.18	.204	.29	.48	.95
35	38	.008	.0206	51.9%	.17	.195	.27	.45	.90
35	39	.0075	.0211	54.5%	.15	.169	.26	.43	.85
38	30	.014	.0123	21.8%	.53	.599	1.00	1.50	3.00
38	21	.0135	.0128	23.7%	.51	.576	.90	1.25 1.25	2.50
38 38	31	.0132	.0131	24.8% 25.5%	.44	.497	.55	1.00	2.00
38	32	.013	.0135	26.3%	.40	.455	.55	1.00	2.00
38	32	.012	.0143	29.5%	.36	.406	.00	.85	1.70
38	33	.0118	.0145	30.4%	.37	.417	.45	. 85	1.70
38		.011	.0153	33.8%	.30	.327	.45	.70	1.40
38	34	.0104	.0159	36.5% 38.4%	.30	.327	.40	.65	1.30
38		.010	.0163	38.4%	.27	.323	.40	.65	1.30
38	35 36	.0095	.0168	40.8%	.26	.293	.36	.60	1.20
					.49	.581	1.00	1.50	3.00
40	31	.0135	.0115	21.2% 22.3%	.49	.581	1.00	1.50	3.00
40	31	.0132	.0120	23.0%	.44	.501	.90	1.25	2.50
40	32	.0128	.0122	23.8%	.44	.501	.90	1.25	2.50
40		.012	.0130	27.1%	.39	.441		1.00	2.00
40	33	.0118	.0132	27.6%	.39	.441	.55	1.00	2.00
40		.011	.0140	31.4%	.36	.406	.55	.85	1.70
* 40	34	.0104	.0146	34.1%	.34	.384	.45	.70	1.40
40	25	.010	.0150	36.0%	.33	.379	.45	.70	1.40
40	35	.0095	.0155	38.4% 41.0%	.26	.303	.38	.60	1.30
40	36 37	.009	.0160	43.6%	.22	.249	.35	.58	1.15
40	38	.0083	.0170	46.2%	.17	.235	.33	.55	1.10
40	39	.0075	.0175	49.0%	.15	.169	.30	.50	1.00
42		.0135	.0103	18.7%	.51	.605	1.25	1.75	3.50
42	31	.0132	.0106	18.7% 19.9%	.50	.565	1.25	1.75	3.50
42		.013	.0108	20.6% 21.2%	.45	.508	1.00	1.50	3.00
42	32	.0128	.0110	21.2%	.45	.508	1.00	1.50	3.00
42		.012	.0118	24.6%	.41	.463	00	1.25 1.25	2.50
42	33	.0118	.0120	25.2%	.41	.464	.90	1.25	2.50
42	34	.011	.0128	28.9% 31.7%	.35	.395	.55	.85	1.70
42	34	.0104	.0134	33 6%	.35	.395	.55	.85	1.70
42	35	.0095	.0143	33.6% 36.1%	.30	.340	.45	.70	1.40
42	36	.009	.0148	38.6%	.26	.294	.40	.65	1.30

<sup>\*</sup> Indicates Standard or Market Grade.

Tra Design		Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per Se	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel, Nickel, Stainles Steel
45 45	32	.013	.0092	17.1% 18.8%	.49	.540 .530	\$1.30 1.30	\$1.75 1.75	\$3.50 3.50
45	32	.012	.0102	22.1%	.45	.509		1.50	3.00
45	33	.0118	.0104	23.0%	.44	.497	1.10	1.50	3.00
45		.011	.0112	25.4%	.38	.429	1.10	1.30	2.60
45	34	.0104	.0118	29.6% 30.1%	.36	.409	.90	1.00	2.00
45 * 45	35	.010	.0122	32.7%	.33	.335	.55	.85	1.70
45	36	.009	.0132	35 3%	.26	.293	.50	.70	1.40
45	37	.0085	.0137	38 00%	.23	.259	.45	.68	1.35
45	38	.008	.0142	42.9%	.225	.250	.42	.65	1.30
45	39	.0075	.0147	46.0%	.21	.237	.40	.55	1.10
50		.0125	.00750	14.1% 15.0%			1.80	1.85	3.70
50 50		.01225	.00775	16 0%			1.60	1.60	3.20
50	33	.0118	.0082	16.8%			1.60	1.60	3.20
50		.0115	.0085	18.1%			1.50	1.50	3.00
50		.01125	.00875	19.1%			1.50	1.50	3.00
50		.0110	.0090	20.2%			1.50	1.50	2.70
50 50		.01075	.00923	22.6%			1.25	1.30	2.60
50	34	.0104	.0096	23.0%			1.25	1.30	2.60
50		.01025	.00975	23.8%			1.25	1.30	2.60
50		.010	.0100	25.0%			1.25	1.30	2.60
50 50	35	.00975	.01025	26.3% 27.6%			1.10	1.20	2.00
50	33	.0093	.01075	28.9%			.90	.90	1.80
* 50	36	.0090	.0110	30.3%			.80	.85	1.70
50		.00875	.01125	31.6%			.70	.80	1.60
50	37	.0085	.0115	33.1% 34.5%			.55	.75	1.50
50 50	38	.00825	.01175	36.0%			.50	.70	1.40
50	30	.00775	.01225	37.5%			.50	.70	1.40
50	39	.0075	.0125	39.1%			.45	.65	1.30
55	35	.0095	.0087	22.9%			1.30	1.30	2.60
55 55	36	.00925	.00895	24.1% 25.6%			1.20	1.20	2.40
55 55	37	.00875	.00945	27.0% 28.5%			1.00	1.00	2.00
55		.00825	.00995	29.8%			.90	.90	1.80
55	38	.0080	.0102	31.5%			.70	.80	1.60
55 55	39	.00775	.01045	33.0% 34.6%			.70	.80	1.60
55	3,	.0070	.0112	37.9%			.60	.70	1.40

<sup>\*</sup> Indicates Standard or Market Grade.

Design	nde nation	Diameter of Wire	Size of Opening		in P	ate Weight ounds are Foot	LIST P	RICE per S	quare Ft.
Number of Meshes er Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel Nicke Stainle Steel
60	35	.0095	.0072	18.7% 20.4%			\$1.50	\$1.35	\$2.70
60		.00925	.00755	20.4%			1.45	1.30	2.60
60	36	.0090	.0077	21.3%			1.40	1.25	2.50
60		.00875	.00795	22.6%			1.35	1.00	2.00
60	37	.0085	.0082	24.2%			1.30	.90	1.80
* 60	38	.00825	.00845	25.6% 27.2%			1.25	.90	1.80
60	30	.00775	.00895	28 70%			1.10	.80	1.60
60	39	.0075	.0092	28.7% 30.5%			1.00	.80	1.60
60	0,	.00725	.00945	32.0%			.90	.75	1.50
60	40	.0070	.0097	33.9%			.85	.70	1.40
60		.00675	.0099	33.9% 35.3% 36.2%			.75	.65	1.30
60	41	.0066	.0101	36.2%			.75	.60	1.20
60		.0065	.0102	37.3% 39.2%			.70	.60	1.20
60 60		.00625	.01045	39.2%			.65	.60	1.20
64	39	.0075	.0081	26.9%			1.20	1.00	1.75
64		.00725	.00835	28.7%			1.15	.95	1.6
64	40	.0070	.0086	30.3% 32.4%			1.10	.90	1.6
64 64	41	.00675	.0089	32.4%			.85	.80	1.40
64	41	.0065	.0090	34.00%			.85	.75	1.30
64		.00625	.0094	34.0% 35.7%			.80	.65	1.15
64	42	.0062	.00945	36.2%			.80	.65	1.15
70 70	36	.0090	.0053	14.3% 15.7%			1.80 1.70	1.65 1.55	2.90
70	37	.0085	.0058	17.2%			1.60	1.45	2.5
70	0,	.00825	.00605	18.0%			1.50	1.35	2.3
70	38	.0080	.0060	18.4%			1.40	1.25	2.20
70		.00775	.00655	21.9%			1.35	1.25	2.20
70	39	.00750	.0068	23.6%			1.30	1.20	2.10
70	40	.00725	.00705	25.3% 26.1%			1.25	1.10	1.9
* 70 70	40	.0070	.0073	27.6%			1.20	1.00	1.7
70	41	.0066	.0077	29.0%			1.00	.90	1.5
70		.0065	.0078	29.8%			.90	.85	1.5
70		.00625	.0080	32.4%			.85	.75	1.3
70	42	.0062	.0081	33.4%			.85	.75	1.30
74 74	40	.0070	.0065	23.1% 25.3%			1.30 1.25	1.10	1.9
74	41	.0066	.0069	25.3% 25.7%			1.10	1.00	1.7
74		.0065	.0070	26.8%			1.10	.90	1.6
74	40	.00625	.0073	29.2%			.95	.80	1.4
74 74	42	.0062	.0073	29.2% 29.8% 30.8%			.95	.80 .75	1.40
	13	, 0000	.0073	50.670			,,,,	,,,,	1.50

<sup>\*</sup> Indicates Standard or Market Grade.

### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA

Desig	rade nation	Diameter of Wire	Size of Opening		in Po	ate Weight ounds are Foot	LIST P	RICE per So	quare Ft.
Number of Meshes per Inch	Number of Wire W & M Gauge	Inches	Inches	Open Area	Iron or Steel	Copper, Brass or Bronze	Iron or Steel	Copper, Brass or Bronze	Monel Nickel Stainles Steel
80	39	.0075	.0050	16.0%			\$2.10	\$1.95	\$3.40
80		.00725	.00525	17 607			2.00	1.85	3.25
80	40	.0070	.0055	19.4%			1.90	1.75	3.05
80		.00675	.00575	21.2%			1.85	1.65	2.90
80	41	.0066	.0059	22 307			1.80	1.55	2.70
80		.0065	.0060	23.1%			1.80	1.55	2.70
80		.00625	.00625	25.0%			1.70	1.45	
80	43	.0060	.00650	27.0%			1.60		2.55
80	43	.00575	.0068	20 607				1.35	2.35
* 80	45	.0055		29.6%			1.50	1.25	2.20
80	43	.0053	.0070	31.4% 34.1%			1.40	1.25	2.20
				34.1%			1.30	1.15	2.00
80	45	.00525	.0073	34.2% 36.0%			1.30	1.15	2.00
80	47	.0050	.0075	36.0%			1.20	1.00	1.75
85	43	.006	.00578	24.3%			1.85	1.50	2.25
90	42	.0062	.0049	21.6%			2.00	1.85	2.80
90	43	.0060	.0052	24.1%			1.85	1.75	2.65
90		.00575	.00545	26 60%			1.75	1.65	2.50
90	45	.0055	.0057	29.0%			1.65	1.55	2.35
90		.0053	.0059	31.0%			1.50	1.50	2.25
* 90		.00525	.00595	31.0% 31.6%			1.50	1.50	2.25
90	47	.0050	.0061	33.2%			1.50	1.50	2.25
100		.00525	.00475	22.6%			2.30	2.05	3.10
100	47	.0050	.0050	25.0%			2.20	1.95	2.95
100		.00475	.00525	27.6%			2.10	1.85	2.80
100		.0045	.0055	30.4%			2.00	1.75	2.65
100	50	.0044	.0056	31 4%			2.00	1.75	2.65
100		.00425	.00575	33.0%			1.85	1.70	2.55
100		.0040	.0060	36.0%			1.75	1.60	2.40
100		.00375	.00625	30 00			1.70	1.55	2.35
100		.0035	.0065	42.2%			1.65	1.50	2.25
100		.00325	.00675	45 50%			1.60	1.45	2.20
100		.003	.0070	45.5% 48.0%			1.55	1.40	2.10
110		.0040	.0051	31.6%			1,00	1.85	2.80
110		.0038	.0053	34.0%			2.00	1.03	2.80
120 120		.0037	.0046	30.7%			2.25	2.00	3.00
		.0030	.0047	32.0%			2.25		

<sup>\*</sup> Indicates Standard or Market Grade.

## Audubon Extra Fine Mesh Wire Cloth

Steel, Brass, Bronze, Monel, Nickel, Stainless Steel and Other Metals

Exceptional precision and accuracy characterize Audubon Extra Fine Mesh Wire Cloth, thus assuring absolute reliability for the most exacting process, industrial or laboratory requirements. Most meshes in phosphor bronze, brass, monel, nickel and stainless steel, are carried in stock, and since all wire sizes in phosphor bronze, brass, copper, steel, monel, stainless steel, nickel, and other ductile metals are readily available, production can be started on large or special orders without delay. Twilled weave, see illustration on page 31, permits the use of a heavier wire than can be woven in plain weave.

Mesh	Diameter	r of Wire	Size of	Opening			Price are Foot
Number of Meshes per Inch	Inches	Millimeters	Inches	Millimeters	Open Area	Brass and Bronze	Monel, Nickel, Stainless Steel
		PLAIN	WEAVE				
100 110 120 130 140 150 160 170 180 190 200 220 240 250	.0045 .0040 .0037 .0034 .0029 .0026 .0025 .0024 .0023 .0022 .0021 .0017 .0016	.1143 .1016 .094 .0864 .0737 .066 .0635 .061 .0584 .0559 .0533 .0432 .0406	.0055 .0051 .0046 .0043 .0042 .0041 .0038 .0035 .0033 .0031 .0029 .0028 .0026	.1397 .1295 .1168 .1092 .1067 .1041 .0965 .0889 .0838 .0787 .0737 .0711	30% 31% 30% 31% 35% 38% 37% 35% 35% 35% 35% 35% 35% 36%	\$1.75 1.85 2.00 2.25 2.50 2.75 3.00 3.50 4.00 4.25 4.50 7.50 9.50 11.00	\$2.65 2.80 3.00 3.40 3.75 4.15 4.50 5.25 6.00 6.40 6.75 11.25 14.25
		TWILLED	WEAVE				
110 120 130 140 150 160 170 180 190 200 220 230 240 250 260 270 280 300 325	.0045 .0040 .0038 .0033 .0030 .0028 .0026 .0025 .0024 .0023 .0019 .0018 .0017 .0016 .0016	.1143 .1016 .0965 .0838 .0762 .0711 .066 .0635 .061 .0584 .0483 .0457 .0432 .0406 .0406 .0406	.0046 .0043 .0039 .0038 .0037 .0035 .0031 .0029 .0027 .0026 .00255 .0024 .0022 .0021 .0020 .0018	.1168 .1092 .0991 .0965 .0940 .0889 .0838 .0787 .0737 .0686 .066 .0648 .0635 .061 .0559 .0533 .0508	26% 27% 26% 28% 31% 31% 31% 30% 30% 29% 33% 34% 36% 36% 32% 31%	1.85 2.00 2.25 2.50 2.75 3.00 3.50 4.00 4.25 4.50 7.50 8.50 9.50 11.00 16.00 22.00 23.00 25.00 28.00	2.80 3.00 3.40 3.75 4.15 4.50 5.25 6.00 6.40 6.75 11.25 12.75 14.25 16.50 24.00 33.00 34.50 37.50 42.00

### Audubon Tinned Mill Screen Cloth

Double crimp woven of high grade steel wire, heavily coated with tin to make it entirely rustproof and less liable to clog than plain steel wire. Furnished in all widths to meet your requirements.

No. of Meshes per Inch	No. of Wire W. & M. Gauge	Diameter of Wire Inches	Size of Opening Inches	List Price per Square Foot
2	17	.054	.446	\$ .15
3	19	.041	.292	.16
4	20	.035	.215	.17
5	21	.032	.168	.17
6	22	.028	.139	.18
7	22	.028	.115	.20
8	23	.025	.100	.20
9	24	.023	.088	.20
10	25	.020	.080	.22
12 -	26	.018	.065	.22
14	27	.017	.054	.25
16	28	.016	.0465	.25
18	29	.015	.0406	.26
20	30	014	.0360	.28

No. of Meshes per Inch	No. of Wire W. & M. Gauge	Diameter of Wire Inches	Size of Opening Inches	List Price per Squar Foot
22	31	.0135	.0320	\$ .30
24	32	.013	.0287	.35
26	33	.011	.0275	.35
28	34	.010	.0257	.38
30	35	.0095	.0238	.40
32	36	.009	.0223	.40
34	36	.009	.0204	.45
36	36	.009	.0188	.45
38	37	.0085	.0178	.50
40	37	.0085	.0165	.55
45	38	.008	.0142	.60
50	39	.0075	.0125	.65
55	40	.007	.0112	.70
60		.0065	.0102	.85

### Audubon Brass Milk Strainer Cloth



No. 40 Mesh .007

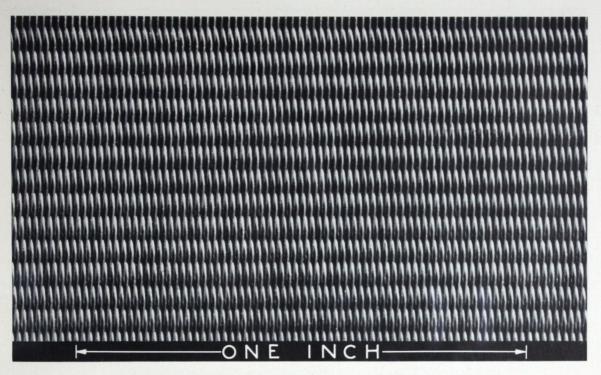


No. 50 Mesh .0061



No. 60 Mesh .0011

Made especially to meet the requirements of dairies and creameries. Stocked in 40, 50, and 60 mesh; wire diameter as indicated above. Stock rolls 12 inches wide and 5 feet long, packed 100 rolls to a case. Also stock rolls 100 lineal feet, 6 inches wide; other widths furnished on short notice. Prices and samples sent on application.



Twilled Filter Cloth-Photo-Enlargement of 20 x 250 Mesh-Monel Metal

### Audubon Filter Wire Cloth

All Metals, Meshes and Weaves

Audubon Filter Cloth is carefully and accurately made in plain or twill weave in all metals to meet the myriad exacting requirements of centrifugal straining and other forms of filtering and separating where the quick formation of the precipitate or filter cake and the rapid discharge of the filtrate or liquor is essential.

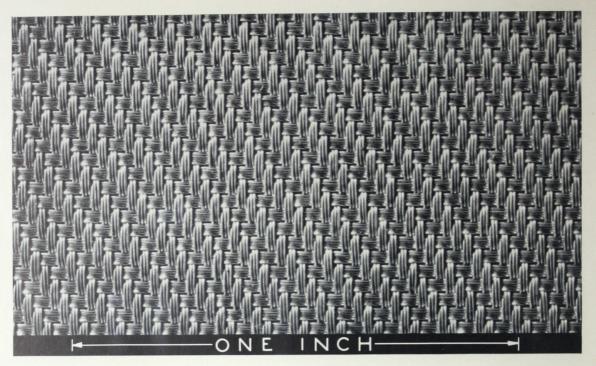
Audubon Filter Cloth is promptly woven to meet any specification or requirement within the practical range; twilled, plain Dutch (corduroy), twilled Dutch and Sweetland Type weaves in any mesh or metal.

Specifications for filter cloth vary to meet the individual requirements of every industry and application, thus it would be impossible to include the full range of available specifications in this catalog. Samples and quotations on Audubon Filter Wire Cloth to meet your requirements will be sent on request.

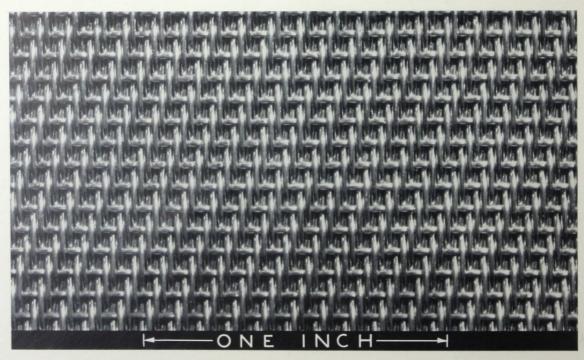
#### Fabricated Filter Units

Audubon Filter Wire Cloth can be supplied in complete units, ready for installation; welded, brazed, banded, bound, gasketed, etc. to meet your specific requirements.

### AUDUBON WIRE CLOTH CORPORATION - PHILADELPHIA



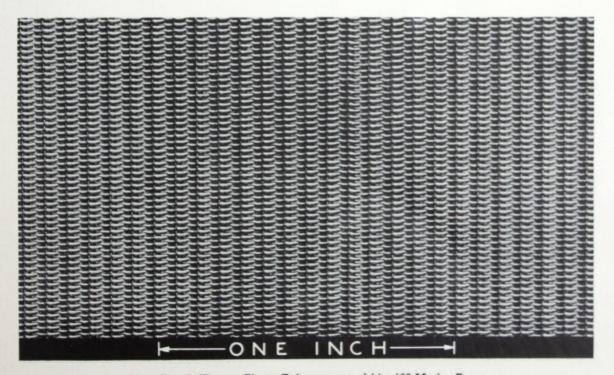
Stranded Filter Weave—Sweetland Type—Photo-Enlargement



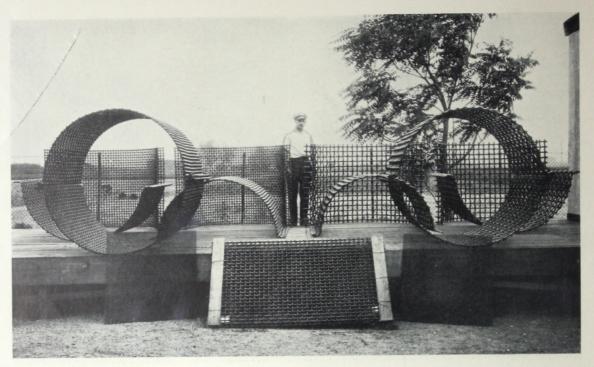
Twilled Filter Weave—Photo-Enlargement of 14 x 40 Mesh—Copper



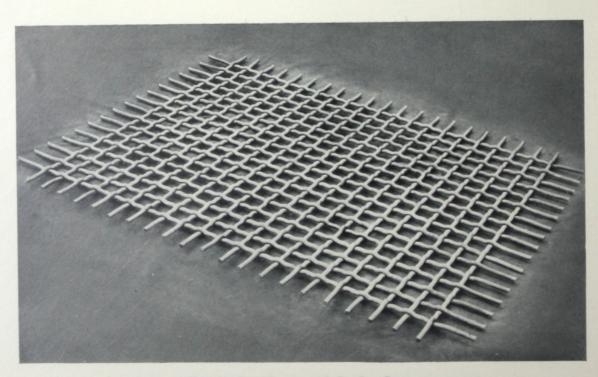
Twilled Filter Weave-Herringbone Pattern-Photo-Enlargement of 40 Mesh-Brass



Plain Dutch Weave—Photo-Enlargement of 14 x 100 Mesh—Brass



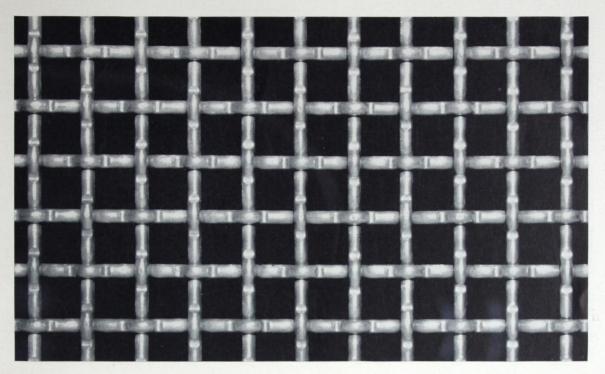
Flat and Cylindrical Screens



Vibraloy Steel Screen with Arc-Loc Crimp

MESH, SPACE & FLEXIBLE WIRE CLOTH

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Vibraloy Steel Screen with Arc-Loc Crimp

# Audubon Space Wire Cloth

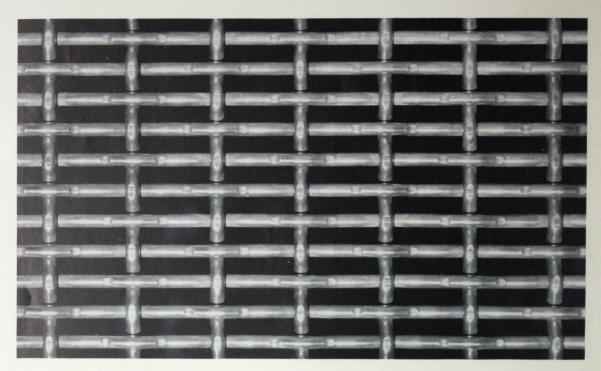
Vibraloy and Plain Steel

Audubon Space Wire Cloth for every screening application is made with Arc-Loc Crimp or standard Double Crimp as described on page 12, in any square or rectangular space opening up to 6 inch with  $1\frac{1}{2}$  inch diameter rods, in any overall size or special shape; also rolled, formed, knuckled, welded, flanged, banded, rodded, etc., to meet your requirements or the specifications of the manufacturer of the vibrator or other equipment on which the screen will be used. The most generally used space openings in various rod and wire sizes are carried in stock for immediate shipment; most other orders can be filled within 48 hours.

ARC-LOC CRIMP—The inherent strength of plain steel or Vibraloy Abrasion Resisting Steel is enhanced by this special weave, see illustration below, which utilizes the springiness of the metal to lock the rods together under pressure and thus produces a screen of maximum strength. The rods are so tightly interlocked that they cannot shift and further, the locking pressure is so tremendous that material cannot get between the rods at intersections to cause frictional wear. The initial accuracy of screening is thus maintained throughout the life of the screen.



Arc-Loc Crimp-Cross Section



Rolled Rectangular Opening Screen-Arc-Loc Crimp

VIBRALOY ABRASION RESISTING STEEL — Alloyed and designed specially for Vibrating Screens and the Aggregate Industries; unsurpassed for screening trap rock, coarse stone, sand, gravel, coke, ores, etc.

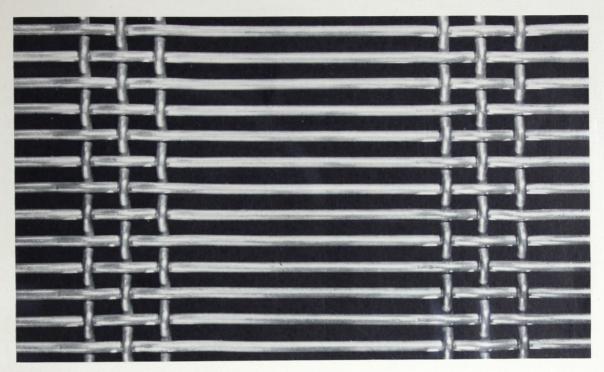
Frequent replacement of plain or commercial spring steel screens on vibrating equipment was long tolerated, because it was felt that nothing better could be obtained at a comparable price. Attempts to better adapt these screens to grueling vibrating service proved futile, for as one desirable characteristic was gained, another was always sacrificed; to meet every requirement of severe vibrating service demanded the perfection of an entirely different screen. With these limitations and handicaps we began the quest which resulted in Vibraloy. Applications in the most difficult screen destructing installations have proven that "Vibraloy is the perfect screen 'mate' for vibrators," for it embodies all of the following desirable characteristics.

HARD—Vibraloy is so hard that it is difficult to file, thus it successfully resists grinding, scouring abrasion, even under wet conditions, but it is not hard enough to be brittle.

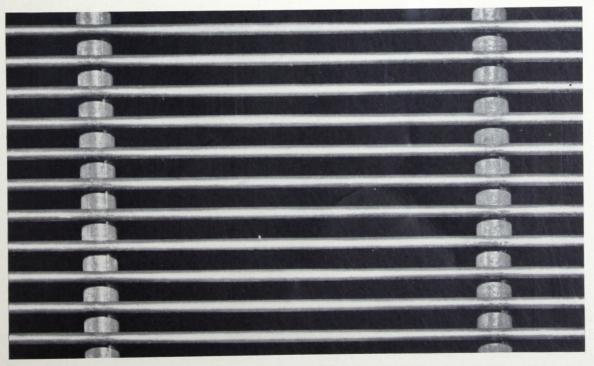
SPRINGY—Vibraloy is resilient, but rigid enough to prevent sagging.

TOUGH—Vibraloy is strong to withstand heavy, fast moving loads and impacts.

PLAIN STEEL—For every screening application where abrasion is not a problem or where the superior qualities of Vibraloy are unwarranted or cannot be justified, maximum installation economy can be obtained with plain steel. We use a standard commercial specification steel which has proven to give the best performance results in a wide range of applications under various conditions.



Triple-fill "Woven Slot" Screen—Double Crimp



"Welded Slot" Screen

# Audubon Space Wire Cloth

Vibraloy and Plain Steel

Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open Area	List Price per Sq. Ft.
6 6 6 6 6	1½8 1 7/8 3/4 5/8 1/2	12.80 10.30 8.00 6.10 4.25 2.75	70.7% 73.5% 76.0% 79.0% 81.9% 84.5%	
$5\frac{1}{2}$ $5\frac{1}{2}$ $5\frac{1}{2}$ $5\frac{1}{2}$ $5\frac{1}{2}$ $5\frac{1}{2}$ $5\frac{1}{2}$	1½8 1 78 34 58 1/2	13.75 11.10 8.85 6.50 4.60 3.05	68.8% 71.0% 74.2% 77.3% 80.6% 84.0%	
5 5 5 5 5 5	11/8 1 7/8 3/4 5/8 1/2	14.50 12.00 9.50 7.05 5.00 3.25	66.6% 69.4% 72.4% 75.6% 79.0% 82.0%	
$4\frac{1}{2}$ $4\frac{1}{2}$ $4\frac{1}{2}$ $4\frac{1}{2}$ $4\frac{1}{2}$ $4\frac{1}{2}$	7/8 3/4 5/8 1/2	13.00 10.25 7.75 5.50 3.65	66.9% 70.0% 73.5% 77.1% 81.0%	
4 4 4 4 4 4 4	X1 78 H 3/4 M 5/8 9/16 1/2 7/16 3/8	14.50 11.50 8.50 6.10 5.05 4.05 2.95 2.35	64 .0% 67 .7% 70 .9% 74 .8% 77 .0% 79 .0% 81 .3% 83 .6%	\$ .60 .55 .50
3 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	1 X 3/4 11/16 H 5/8 9/16 M 1/2 7/16 3/8 5/16	14 .44 11 .66 8 .47 7 .20 6 .07 4 .98 3 .96 3 .09 2 .29 1 .61	62 .3 % 65 .8 % 69 .4 % 71 .4 % 73 .5 % 75 .7 % 80 .2 % 82 .6 % 85 .2 %	\$ .65 .60 .50 .36
3½ 3½ 3½ 3½ 3½ 3½ 3½ 3½ 3½ 3½	1 7/8 X 3/4 11/6 H 5/8 9/6 M 1/2 7/6 3/8 5/8	16.00 13.50 9.50 8.05 6.85 5.56 4.55 3.27 2.65 1.85	60 . 5% 63 . 1% 67 . 8% 69 . 9% 72 . 0% 74 . 3% 76 . 6% 79 . 0% 81 . 6% 84 . 3%	\$ .70 .60 .55 .38
3½ 3½	M 1/2 7/6 3/8	3.27 2.65	79.0% 81.6%	.60

Diameter	Weight		List Price
of Wire, Inches	Sq. Ft.	Open Area	per Sq. Ft.
1 7/8 X 3/4 11/16 H 5/8 9/16 M 1/2 7/16 3/8 5/16	16 . 23 13 . 00 9 . 62 8 . 16 6 . 84 5 . 62 4 . 52 3 . 51 2 . 61 1 . 74	58.5% 61.6% 66.0% 68.1% 70.3% 72.6% 75.0% 76.6% 80.4% 83.2%	\$ .75 .70 .55 .40
1 7/8 X 3/4 11/6 H 5/8 9/6 M 1/2 L 7/6 3/8 5/6 283 .263 1/4 .244	17. 35 13. 90 10. 27 8. 76 7. 32 6. 00 4. 85 3. 76 2. 80 1. 98 1. 84 1. 49 1. 29 1. 26	56.3% 60.2% 64.0% 66.2% 68.5% 70.9% 73.5% 76.2% 79.0% 82.0% 83.4% 84.0% 85.3% 85.5%	\$ .85 .70 .60 .45 .42 .38 .35
1 7/8 3/4 11/6 X 5/8 H 1/2 M 7/6 L 3/8 5/6 283 203 1/4 244	18 49 14 80 12 03 9 40 7 89 6 51 5 19 4 05 3 06 2 14 1 84 1 61 1 40 1 38	53.7% 57.5% 61.7% 64.0% 66.4% 68.9% 71.6% 74.4% 77.4% 80.6% 82.5% 84.0% 84.5%	\$ .90 .80 .65 .50 .46 .42 .38
1 7/8 3/4 11/6 X 5/8 9/6 H 1/2 M 7/6 L 3/8 5/6 283 263 1/4 244 225	19 93 17 00 11 91 10 18 8 56 7 07 5 68 4 42 3 30 2 33 2 02 1 85 1 53 1 51	51.0% 55.0% 59.2% 61.5% 64.0% 66.6% 69.4% 72.4% 75.6% 79.0% 80.5% 82.0% 82.6% 82.7% 84.1%	\$1.00 .85 .75 .55 .50 .45 .40
	of Wire, Inches  1 78 X 3/4 H 5/8 9/6 M 1/2 7/6 3/8 X 3/4 H 5/8 9/6 1 X 3/4 H 5/8 9/6 M 1/2 Z 83 Z 63 1/4 Z 44  1 X 5/8 Z 83 Z 63 1/4 Z 44  1 X 5/8 Z 83 Z 63 1/4 Z 44  1 X 5/8 Z 83 Z 63 1/4 Z 44  1 X 5/8 Z 83 Z 63 Z 63 Z 63 Z 63 Z 63 Z 63 Z 64 Z 64 Z 65 Z 66 Z 7/8 Z 7/8 Z 7/8 Z 7/8 Z 83 Z 63 Z 63 Z 63 Z 63 Z 63 Z 64	of Wire, Inches  1	of Wire, Inches  1

Prices not listed furnished upon application. L = Light M = Medium H = Heavy X = Extra Heavy. (Dept. of Commerce, Bureau of Standards, Simplified Practice Recommendation R-147-33.)

# Audubon Space Wire Cloth

Vibraloy and Plain Steel

Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open Area	List Price per Sq. Ft.	Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open
21/4 21/4 21/4 21/4 21/4 21/4 21/4 21/4	1 78 34 116 X 58 916 H 1/2 M 7/16 L 3/8 263 263 14 244 225 207	21 67 17 21 12 97 11 10 9 35 7 68 6 23 4 76 3 63 2 59 2 23 1 93 1 68 1 66 1 36 1 17	47.9% 51.6% 55.2% 58.7% 61.2% 64.0% 66.9% 70.1% 73.4% 77.1% 79.0% 81.0% 81.3% 82.6% 83.8%	\$1.10 .95 .80 .65 .60 .55 .50 .45 .40	134 134 134 134 134 134 134 134 134 134	1 78 34 11,55 58 34 12,56 58 13,56 14 14 14 14 14 14 15 16 16 16 16 16 16 16 16 16 16	26 02 18 65 15 81 13 53 11 62 9 45 7 66 6 01 4 50 3 21 2 78 2 40 2 11 2 10 1 71 1 48 1 30	40. 44. 49. 51. 54. 57. 60. 64. 67. 71. 74. 75. 76. 77. 78. 80. 81.
2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1 78 34 116 558 916 X 1/2 H 7/16 M 38 L 5/16 283 .263 1/4 .244 .225 .207 .192	23 .69  14 .24 12 .21 10 .31 8 .50 6 .86 5 .35 4 .02 2 .83 2 .46 2 .13 1 .86 1 .85 1 .50 1 .31 1 .14	44.4% 46.2% 52.9% 55.4% 60.9% 64.0% 67.3% 70.9% 74.8% 76.7% 79.0% 79.4% 79.5% 80.8% 82.1% 83.2%	\$1.15 1.00 .90 .70 .65 .60 .55 .55 .45 .40	15 8 15 8 8 15 8 8 15 8 8 15 5 8 8 15 5 8 8 15 5 8 8 15 5 8 8 15 5 8 8 15 5 8 8 15 5 8 8 15 5 5 8 15 5 8 15 5 8 15 5 5 5	1 788 344 1166 588 976 127 766 388 596 283 263 144 225 207 192	27 59 21 67 16 72 14 35 12 50 10 23 8 50 6 95 5 15 3 65 2 95 2 57 2 45 2 31 2 00 1 70 1 50	38. 42. 47. 49. 52. 55. 58. 62. 66. 70. 72. 74. 75. 77. 78.
17/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8	1 78 34 11/16 59/16 1/2 7/16 3/8 5/16 .283 .263 1/4 .244 .225 .207 .192	24 .53 19 .58 15 .06 13 .03 11 .25 9 .15 7 .60 5 .31 4 .56 3 .25 2 .67 2 .27 2 .15 1 .98 1 .75 1 .50	37.1% 42.0% 45.8% 48.2% 56.5% 60.5% 62.4% 65.7% 77.2% 77.2% 77.5% 78.3% 79.7% 80.5% 81.7%		1 1/2 1 1/2	1 78 34 11 11 12 13 14 15 16 16 16 16 16 16 16 16 16 16	28 .92 22 .66 17 .67 15 .20 12 .87 10 .67 8 .66 6 .79 5 .13 3 .67 3 .16 2 .75 2 .42 2 .39 1 .97 1 .71 1 .49 1 .24	36 (39 ) 44 46 49 52 59 64 68 71 73 74 75 77 80 80

List Price per Sq. Ft.

Prices not listed furnished upon application. L=Light M=Medium H=Heavy X=Extra Heavy. (Dept. of Commerce, Bureau of Standards, Simplified Practice Recommendation R-147-33.)

# Audubon Space Wire Cloth

Vibraloy and Plain Steel

Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open Area	List Price per Sq. Ft.	Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open Area	List Price per Sq. Ft
13/8 13/8 13/8 13/8 13/8 13/8 13/8	3,4 11,6 5,8 9,6 1,2 X 7,6 H 3,8 M 5,6	18.59 16.11 13.64 11.49 8.55 6.77 5.15 3.71	41.7% 44.5% 47.3% 50.4% 53.0% 57.0% 61.0%	\$1.25 1.08 .85	1 1 1 1 1 1 1 1	.263 M ½ .244 L .225 .207 .192 .177 .162	3 .83 3 .41 3 .35 2 .79 2 .42 2 .13 1 .77 1 .50	62.5% 64.0% 64.5% 66.6% 68.6% 70.4% 72.2% 74.0%	\$ .80 .75 .75 .60 .55 .50 .42 .38
13/8 13/8 13/8 13/8 13/8 13/8 13/8	.283 .263 L 1/4 .244 .225 .207 .192 .177	3 .37 2 .95 2 .47 2 .45 2 .01 1 .90 1 .49 1 .24	67.0% 67.9% 71.5% 72.2% 73.9% 75.5% 77.0% 78.3%	.68	15/16/16 15/16/16/16/16/16/16/16/16/16/16/16/16/16/	3/4 11/6 5/8 9/6 1/2 7/6 3/8 5/16	24 . 37 20 . 51 17 . 60 14 . 85 11 . 15 8 . 91 6 . 87 5 . 01	30.9% 33.2% 36.0% 39.0% 42.5% 46.5% 51.0% 56.2%	
1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4	3/4 11/66 5/8 9/66 1/22 X 7/66 H 3/8 M .283	20.22 17.29 14.75 12.24 9.98 7.90 5.96 4.28 3.67	39.1% 41.6% 44.4% 47.5% 51.0% 59.2% 64.0% 66.2%	\$1.50 1.35 1.15 .90		283 263 14 244 225 207 192 177	4 62 4 03 3 54 3 50 2 76 2 38 2 08 1 79 1 52	58.9% 61.0% 62.3% 63.2% 65.0% 67.1% 68.6% 70.1%	
1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4	.263 L 1/4 .244 .225 .207 .192 .177	3 .20 2 .83 2 .74 2 .31 2 .00 1 .75 1 .47	68.0% 69.4% 69.8% 71.8% 73.6% 75.1% 76.7%	.75 .70 .70 .55 .48 .42 .38		5/8 9/16 1/2 7/16 3/8 X 5/16	18.97 15.75 13.02 10.04 7.91 5.76 4.87	34.0% 37.0% 40.5% 44.4% 49.0% 54.3% 57.1%	\$1.75 1.50 1.35 1.20 1.00
11/8 11/8 11/8 11/8 11/8 11/8 11/8 11/8	3/4 11/66 5/8 9/16 1/2 7/16 X 3/8 H 5/16 283 263	21.34 18.38 15.73 13.09 9.86 8.20 6.30 4.49 3.99 3.49	36.0% 38.4% 41.3% 44.5% 47.8% 52.0% 62.0% 63.8% 65.7%	\$1.20 .95	2/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8/8	263 H 1/4 244 M 225 L 207 192 177 162 148	4 26 3 86 3 75 3 12 2 70 2 39 2 00 1 69 1 41	59.0% 60.5% 61.2% 63.3% 65.3% 67.2% 69.2% 71.2% 73.5%	.90 .80 .80 .70 .60 .52 .45 .40
11/8 11/8 11/8 11/8 11/8 11/8	M 1/4 .244 L.225 .207 .192 .177	2.93 2.87 2.52 2.21 1.94 1.54	68.0% 68.5% 69.0% 71.1% 73.0% 74.5%	.73	3/4 3/4 3/4 3/4 3/4 3/4 3/4	5/8 9/6 1/2 7/6 3/8 X 5/6	20 .53 17 .49 14 .53 11 .46 8 .87 7 .02 5 .54	29.7% 32.6% 36.0% 39.9% 44.4% 49.8%	\$2.00 1.65 1.50 1.40 1.20
1 1 1 1 1 1 1 1	3/4 11/6 5/8 9/6 1/2 7/6 X 3/8 H 5/6	23 .40 20 .39 17 .36 14 .53 11 .88 9 .44 7 .11 5 .15 4 .37	32.6% 35.1% 37.9% 41.0% 44.4% 52.9% 58.0% 60.4%	\$1.55 1.40 1.25 1.00	74 34 34 34 34 34 34 34 34	. 263 H 1/4 . 244 . 225 M . 207 L . 192 . 177 . 162	4 .78 4 .62 4 .45 3 .47 3 .08 2 .71 2 .27 1 .92 1 .63	53.3% 54.7% 56.3% 57.0% 59.2% 61.4% 63.4% 65.5% 67.6% 69.8%	1.20 1.00 .90 .90 .75 .65 .55 .50 .45

Prices not listed furnished upon application.  $L=Light \quad M=Medium \quad H=Heavy \quad X=Extra \; Heavy. \; (Dept. of Commerce, Bureau of Standards, Simplified Practice Recommendation R-147-33.)$ 

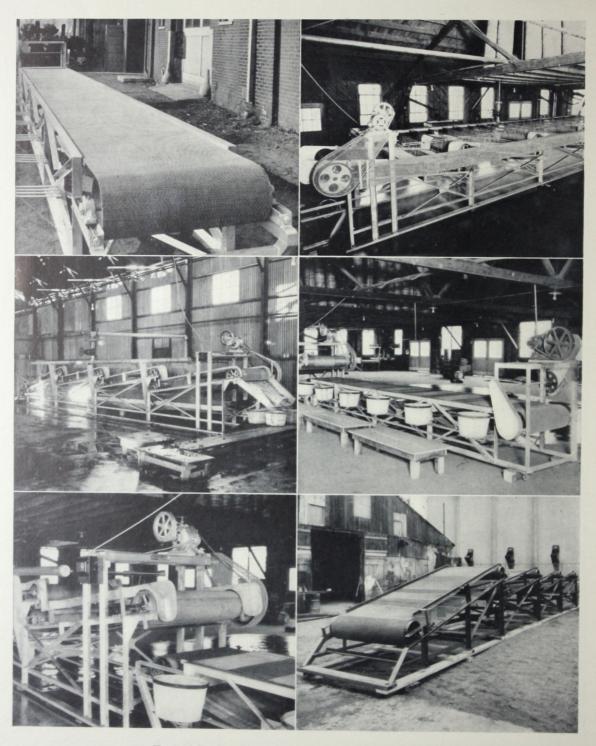
# Audubon Space Wire Cloth

Vibraloy and Plain Steel

Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open Area	List Price per Sq. Ft.
\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\	9/6 1/2 7/6 3/8 .283 .263 X 1/4 .244 H .225 .207 M .192 L .177 .162 .148 .135 .120 .105	17 91 16 41 13 27 10 11 7 21 6 20 5 45 5 02 4 80 4 12 3 58 3 18 2 91 2 25 1 92 1 30 1 01	27.7% 30.9% 34.6% 39.1% 44.4% 49.6% 51.0% 53.0% 54.0% 56.4% 66.7% 63.1% 67.6% 67.6% 70.3% 73.4%	\$2.50 2.00 1.65 1.50 1.40 1.20 1.10 1.00 .90 .75 .60 .55 .50 .40 .35 .30 .25
	7/66 3/8 283 263 1/4 244 225 X 207 H 192 M 177 L 162 148 135 120	14 08 11 87 8 66 7 92 6 33 5 90 5 64 4 77 4 29 3 76 3 21 2 68 2 32 1 79 1 55 1 22	28. 4% 32.7% 37.9% 40.8% 42.8% 45.2% 47.5% 49.8% 52.2% 54.5% 57.1% 62.0% 68.3%	2.50 2.00 1.60 1.50 1.40 1.20 95 .80 .68 .60 .55 .45 .40
7.	5/66 -22 -283 -1/4 -263 -1/4 -244 -225 -207 -207 -2192 -2197	9 48 7 86 7 81 7 07 6 89 6 23 6 13 5 37 4 73 4 23 3 53 3 00 2 57 2 08 1 76 1 37	34.0% 37.0% 38.7% 39.1% 40.5% 41.2% 43.6% 46.0% 48.3% 50.7% 53.2% 55.8% 61.5% 61.5%	1.75 1.65 1.60 1.50 1.30 1.30 1.30 1.00 .85 .75 .65 .58 .50 .42 .38 .32

Size of Opening, Inches	Diameter of Wire, Inches	Weight per Sq. Ft.	Open Area	List Price per Sq. Ft.
\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\\$\	5/6 307 283 932 264 263 1/4 244 225 207 192 X 177 H 162 M 148 L 135 120	10.42 9.90 8.69 8.67 7.83 7.59 7.27 6.75 6.01 5.27 4.73 3.96 3.40 2.89 2.36 2.01 1.33	29 . 7% 30 . 2% 32 . 5% 32 . 5% 34 . 3% 34 . 5% 36 . 0% 36 . 7% 39 . 0% 41 . 5% 48 . 7% 51 . 1% 57 . 4% 61 . 0%	\$2.15 2.15 1.75 1.75 1.60 1.50 1.50 1.50 1.50 2.50 2.50 2.50 3.50 3.50 3.50 3.50 3.50 3.50 3.50 3
5 16 16 16 16 16 16 16 16 16 16 16 16 16	.225 .207 .192 .177 x .162 H .148 M .135 L .120 .105 .092	6 . 87 6 . 09 5 . 33 4 . 63 3 . 87 3 . 28 2 . 76 2 . 19 1 . 82 1 . 42	33 . 8 % 36 . 2 % 38 . 4 % 40 . 8 % 43 . 4 % 46 . 0 % 48 . 8 % 52 . 2 % 56 . 0 % 59 . 6 %	1.50 1.10 .90 .80 .65 .60 .50 .45 .38
14 14 14 14 14 14 14 14 14 14	14 225 207 192 177 162 X.148 H.135 M.120 L.105 C92	8.96 7.88 7.01 6.21 5.29 4.50 3.98 3.28 2.72 2.16 1.66 1.25	25.0% 27.7% 29.9% 32.0% 34.3% 36.8% 39.4% 42.2% 45.6% 49.6% 53.4% 57.6%	2.25 1.85 1.65 1.10 90 .75 .65 .55 .50 .45 .38
3/6 3/6 3/6 3/6 3/6 3/6 3/6 3/6 3/6 3/6	.192 .177 .162 .148 X.135 H.120 .105 M.092 L.080	7.60 6.42 5.69 4.69 3.99 3.41 2.65 2.04 1.67	24. 4% 26. 5% 28. 8% 31. 3% 33. 8% 37. 2% 41. 1% 45. 1% 48. 0%	1.70 1.10 .90 .75 .65 .55 .50 .45
1/8 1/8 1/8 1/8 1/8 1/8	X 105 H 092 080 M 072 063 L 054	3 . 20 2 . 63 2 . 24 1 . 68 1 . 46 1 . 15	29.0% 34.2% 36.0% 41.0% 44.3% 48.5%	.68 .60 .55 .50 .42

Prices not listed furnished upon application. L = Light M = Medium H = Heavy X = Extra Heavy. (Dept. of Commerce, Bureau of Standards, Simplified Practice Recommendation R-147-33.)



Typical Applications of Metalwove Conveyor Belting for Washing, Sorting and Grading

# LEXIBLE WIRE CLOTH

# Audubon Flexible Wire Cloth

Metalwove Conveyor Belting and Aprons

**APPLICATIONS**—Audubon Flexible Wire Cloth is carefully manufactured by a unique process in which accurately formed helical or spiral wires produce a continuous metallic fabric having the flexibility of leather, canvas or rubber. It is ideal for conveyor belts or aprons where other materials are unadapted or impractical because of the process requirements or destructive elements encountered, such as in the following:

Acid and Alkali Baths
Heat-Treating and Nitriding
Glass Annealing Lehrs
Blanching and Steam Cookers
Drying and Washing Equipment
Mixing, Sieving and Straining
Baking Equipment

Grading and Sorting
Vegetable Washing and Canning
Board Forming and Paper Mfg.
Pigment Dehydrating
Magnetic Separating
High Temperature Processing
Printing

**DURABILITY**—Operation and efficiency of Audubon Flexible "Metalwove" Conveyor and Processing Belts is not impaired by heat, steam, moisture, water, acids, chemicals or juices, for they can be made resistant to these elements by the use of any ductile metal, i.e.:

Steel True Manganese Steel Copper
Alloy Steel Brass Monel
Galvanized Steel Phosphor Bronze Nickel
Tinned Steel Aluminum Bronze Alloys
Stainless Steel Nickel-Chrome Heat-Resistant Alloys for
Temperatures up to 2000°F.

The wire used in Audubon Flexible "Metalwove" Belts is specially processed to develop the full physical properties for each individual specification, thus insuring maximum life and minimum maintenance cost.

CHARACTERISTICS—The design and construction of the various types of Audubon Flexible "Metalwove" Belts eliminate the possibility of wire fatigue caused by flexing of individual wires, which would rapidly produce wire ruptures and the need for frequent replacement. In addition, they are quick draining, easily cleaned, have a low thermal consumption, permit air or gas circulation, and are of endless construction.

**ENGINEERED**—Each and every Audubon Flexible "Metalwove" Conveyor or Processing Belt is a complete unit, properly designed and engineered to perform the specific task to which it is assigned.

**TYPES**—The wide and diversified applications of Audubon "Metalwove" Belts necessitate the construction of various types to adequately meet every requirement. The types described and pictured on the following pages are general types. Modifications and combinations of these general types offer a wide range of possibilities, with which to meet any individual problem.

# Typical Metalwove Conveyors

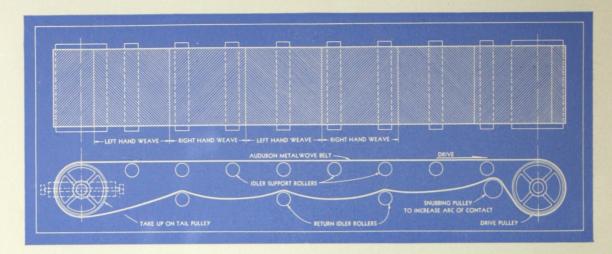


Fig. 1.—Typical Conveyor Layout

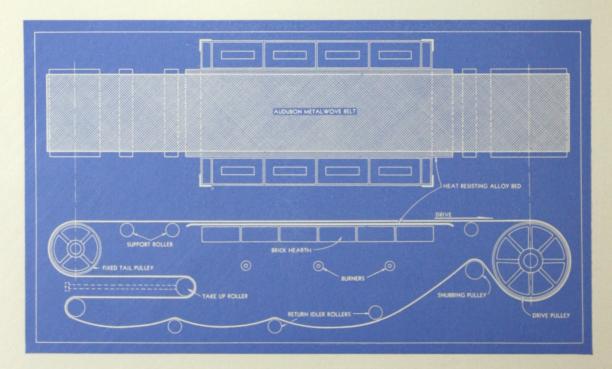


Fig. 2.—Typical Processing Layout

## Engineering Service

The selection of the correct type of Audubon Flexible "Metalwove" Conveyor or Processing Belt, to assure the best results, demands a careful consideration of many factors and experienced judgment based on successful installations, therefore except in the case of a repeat order, it is decidedly to your advantage to get our recommendations. Following is an outline of the general data which is of considerable aid to our engineers in making recommendations; blueprint or detailed sketch of the proposed layout will further aid our analysis of your problem.

### CHARACTERISTICS OF MATERIAL

Kind of Material
Size (Maximum-Minimum-Average)
Weight of Material per square foot of belt
Condition of Material (Wet-Dry-Temperature)
Chemical Action (Acid-Alkali-Neutral)

#### INSTALLATION SPECIFICATIONS

Length of Conveyor (Center to center of end pulleys)
Width of Belt
Diameter head and tail pulleys
Drive (Traction or Side Chains)
Type of Belt Support (Roller or Skid)
Speed of Belt Travel or Production desired
Medium in which belt operates and temperatures

# Instructions for Ordering

**LENGTH**—Distance center to center of drive and driven pulleys, also diameter of pulleys.

WIDTH—Specify any width desired and if belt runs between guides, give spacing of guides and allowable tolerance in belt width.

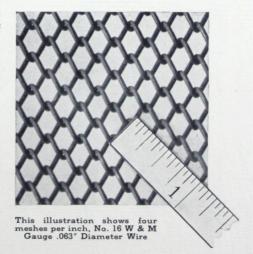
**METAL**—Specify the metal best suited to your conditions (see list on page 43).

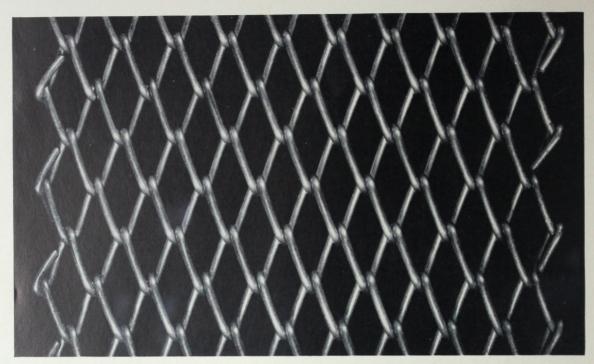
**TYPE OF FABRIC**—See pages 46 to 54; specify type by letters. Also indicate selvage and type of connector desired.

MESH—The number of openings per lineal inch measured from center to center of parallel wires as shown by the illustration.

SECTION LENGTHS—On general Types SR, SWC, SWCI and SWCB, alternate right and left hand sections are necessary to assure straight running, the length of these to be equal to the diameter of the smaller of the drive or tail pulley. Specify type of connector.

WIRE DIAMETER—Specify wire diameter, consistent with weight of load and operating conditions.





# Single Woven Fabric

This conventional type of fabric, illustrated above, is constructed entirely of one weave, either right or left hand pitch. This type weave is very satisfactory for general duty as aprons, when driven by means other than their own traction, such as side chains.

		arren by	
Inches Center to Center of Wire	W & M Gauge	Diameter of Wire, Inches	Approximate Weight per Square Foot
214 214 214 214 214 214 214	6 7 8 9 10 11 12	.192 .177 .162 .148 .135 .120	1.18 .976 .873 .730 .630
2 2 2 2 2 2 2 2	6 7 8 9 10 11 12	. 192 . 177 . 162 . 148 . 135 . 120 . 105	1.29 1.16 .987 .760 .713 .520 .460
1 ½ 1 ½ 1 ½ 1 ½ 1 ½ 1 ½ 1 ½ 1 ½ 1 ½	6 7 8 9 10 11 12	.192 .177 .162 .148 .135 .120	1.10 1.07 .816 .563
1½ 1¼	6 7	.192	

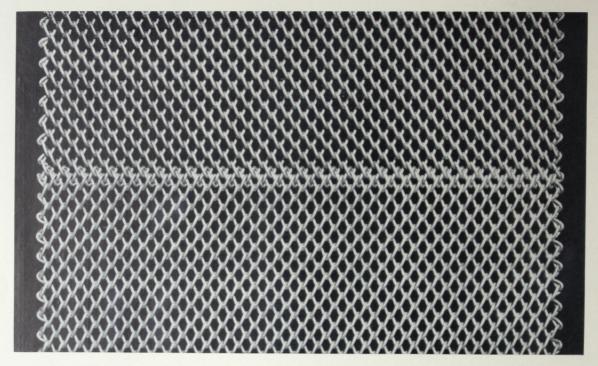
Inches Center to Center of Wire	W & M Gauge	Diameter of Wire, Inches	Approximate Weight per Square Foot
1 1/4 1 1/4 1 1/4 1 1/4 1 1/4	8 9 10 11 12	. 162 . 148 . 135 . 120 . 105	1.67 1.45 1.06 .794
1 1 1 1 1 1 1 1 1	8 9 10 11 12 13 14 15	.162 .148 .135 .120 .105 .092 .080 .072 .063	2.17 1.83 1.41 .967 .755 .547 .436 .313
3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4	8 9 10 11 12 13 14 15 16 17 18	.162 .148 .135 .120 .105 .092 .080 .072 .063 .054	3.10 2.25 1.95 1.37 1.06 .79 .67 .51 .41

MESH, SPACE & FLEXIBLE WIRE CLOTH

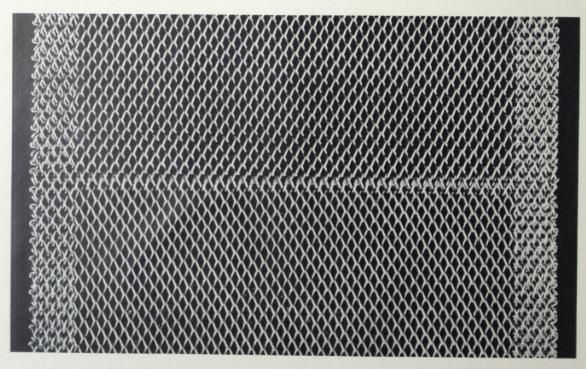
# Audubon Flexible Wire Cloth

Inches Center to Center of Wire	W & M Gauge	Diameter of Wire, Inches	Approximate Weight per Square Foot
\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	10 11 12 13 14 15 16 17 18	.135 .120 .105 .092 .080 .072 .063 .054	3.60 2.95 1.90 1.38 1.27 .784 .75 .421
MESH 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	10 11 12 13 14 15 16 17 18 19 20	.135 .120 .105 .092 .080 .072 .063 .054 .047 .041	4.30 3.55 2.53 1.95 1.16 .92 .78 .49 .37 .29
21/2 21/2 21/2 21/2 21/2 21/2 21/2 21/2	12 13 14 15 16 17 18 19 20	.105 .092 .080 .072 .063 .054 .047 .041	2.99 2.25 1.56 1.26 .88 .64 .43 .31
3 3 3 3 3 3 3 3 3	12 13 14 15 16 17 18 19 20	.105 .092 .080 .072 .063 .054 .047 .041	4 13 2 69 2 00 1 50 1 28 80 64 44 33
4 4 4 4 4 4 4	14 15 16 17 18 19 20 21	.080 .072 .063 .054 .047 .041 .035	3.33 1.94 1.60 1.20 .80 .60 .42
555555555	16 17 18 19 20 21 22 23 24	. 063 . 054 . 047 . 041 . 035 . 032 . 028 . 025 . 023	2.04 1.66 1.50 1.20

Mesh Center to Center of Wire	W & M Gauge	Diameter of Wire, Inches	Approximate Weight per Square Foot
6 6 6 6 6 6 6	16 17 18 19 20 21 22 23 24	. 063 . 054 . 047 . 041 . 035 . 032 . 028 . 025 . 023	2.81 2.00 1.50 .90 .66 .53 .45 .38
7 7 7 7 7 7 7	18 19 20 21 22 23 24	.047 .041 .035 .032 .028 .025	1.17 .79 .65 .51 .41
8 8 8 8 8 8 8	18 19 20 21 22 23 24 25 26	. 047 . 041 . 035 . 032 . 028 . 025 . 023 . 020 . 018	. 91 . 75 . 60 . 48 . 40 . 30 . 24
10 10 10 10 10 10 10 10	20 21 22 23 24 25 26 27 28	.035 .032 .028 .025 .023 .020 .018 .017	2.00 1.31 1.00
12 12 12 12 12 12 12	22 23 24 25 26 27 28	.028 .025 .023 .020 .018 .017	1.12 .95 .70 .55 .43 .34
14 14 14 14	25 26 27 28	.020 .018 .017 .016	.60 .43 .39 .35
20	27	.017	
28 28 28	31 32 33	.0132 .0128 .0118	
32 32	33 34	.0118	



Type SWCI—Sectional Single Woven Fabric with Interwoven Connectors—Patent Pending



Type SR—Reinforced Interwoven Selvage—Patented, No. 2,001,677 on Sectional Single Woven, Type SWCI Fabric—Patent Pending

# Sectional Single Woven Fabric

Types SWC-SWCI-SWCB

These types are recommended for general duty where the belt is driven by its own traction from head and tail pulleys, covered with canvas or rubber and supported between with either idler rollers or a continuous wood or metal slide bed. These fabrics, illustrated on pages 48 and 50, are the same as the Type SW, except that the pitch of the weave or helicals alternate at regular intervals, in order to balance the tendency to crawl or creep in the direction of the weave of the preceding section of the belt.

**CONNECTORS**—The connection between the right and left hand weave sections is made by three methods, as follows:

STRAIGHT WIRE—Illustrated in Type SWC on page 50.

PERFORATED BAR—Either plain or reinforced, with helicals woven into perforations, as illustrated in Type SWCB on page 50.

INTERWOVEN—The strongest; providing a homogeneous woven belt of continuous uniform width throughout the entire length, as illustrated in Type SWCI on page 48.

Interwoven Connectors will be furnished unless otherwise specified.

# Sectional Single Woven Fabric

with Reinforced Interwoven Selvage-Type SR

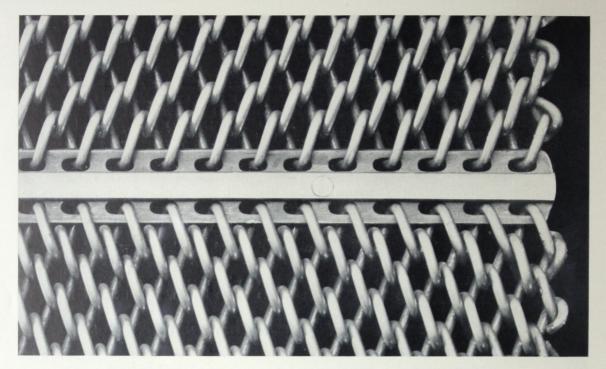
A careful study of the causes of failure of many installations of conventional right and left change weave single woven belts revealed the point of connection between the right and left hand sections to be weakest at the selvage; rupture usually started at these points and worked toward the center. Many intricate selvages were tried with little success in definitely prolonging life but Audubon research finally solved the problem by a continuous interwoven reinforcing selvage as illustrated on page 48. This is an additional band of belting interwoven continuously the full length of both edges of the belt, for a specified width on each side. The continuous reinforcing selvage through the change weave connections, provides strength, with a higher factor of safety, at these vulnerable points, for it is the strongest known selvage produced.

**FLEXIBILITY**—All selvages are mechanically knuckled thus assuring maximum flexibility and positive locking of wire in the entire belt.

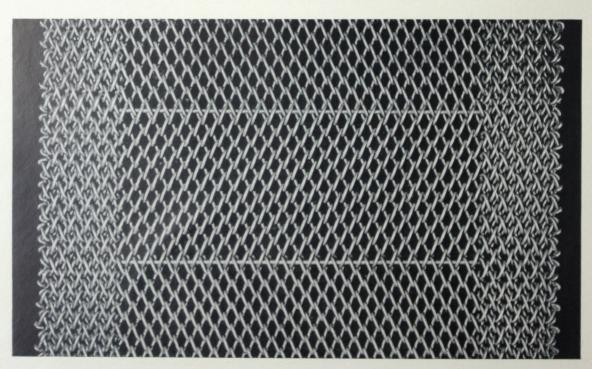
LOAD-CARRYING—The interwoven selvage on each side of the belt relieves the fabric of undue strains, for it operates similarly to a chain drive in transmitting a portion of the load. Where chain drives on flexible belts have proven unsatisfactory due to the variation of the co-efficient of stretch between the two different classes of material, Audubon Type SR "Metalwove" Belting admirably solves the problem.

LONG-LIFE—The exceptional strength of the side selvage enables the belt to withstand much harder wear from side guides or obstructions in the path of its travel, than would be possible with regular plain selvage.

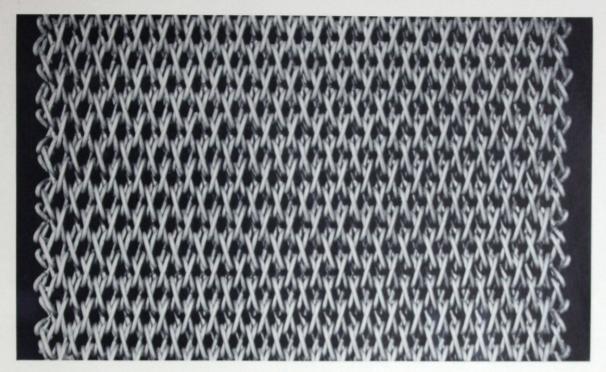
SAFETY—The smooth close mesh mechanically knuckled edge of Audubon Reinforced Interwoven Selvage provides a high degree of safety to operators working along the sides of the moving belt.



Type SWCB—Sectional Single Woven Fabric with Perforated Flat Bar Connectors
Licensed under Patent No. 1,675,276—Re 17,774



Type SWC—Sectional Single Woven Fabric with Straight Wire Connectors and Type SR Reinforced Interwoven Selvage—Patented, No. 2,001,677



Type TT-Symmetrical Interwoven Fabric-Patent Pending

# Symmetrical Interwoven Fabric

## Type TT

This outstanding improvement in flexible metallic fabrics originally developed by Audubon, offers many unique and distinct advantages over other types of conventional weaves, among which are the following:

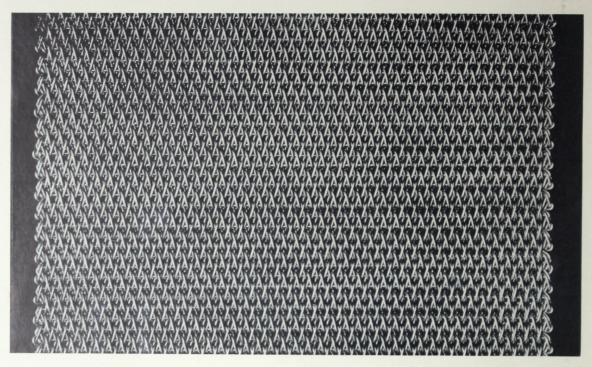
**NON-CREEP**—The side directional pull of each individual spiral is immediately counteracted by a like directional pull of equal force in the opposite direction, thus true forward traction is positively assured.

**UNBALANCED BELT LOAD**—Due to the immediate counteracting of all side directional forces in the weave of Audubon Symmetrical Interwoven Belting, unequal distribution of the live load does not affect its true running under any condition. This feature alone widely increases the scope of its possible applications.

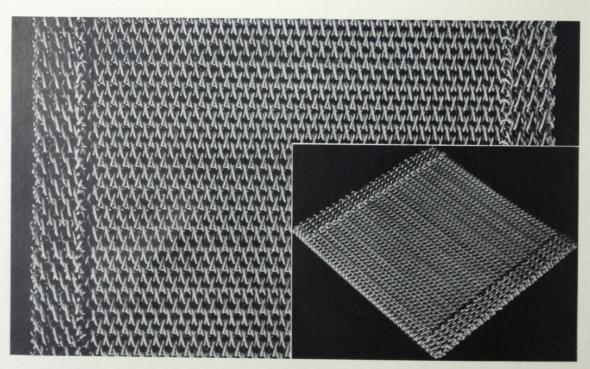
**FLEXIBILITY**—Mechanically knuckled selvages maintain the high flexibility produced by the weave. Audubon Symmetrical Interwoven Belting can be driven over the smallest diameter pulleys that will develop sufficient traction to transmit the load.

NON-SPILLING—Type T.T. Belting can be supplied with Audubon Symmetrical Interwoven Retaining Selvage, to prevent spillage from the surface of the belt. Flexibility is in no way impaired by this construction, which is illustrated on page 52.

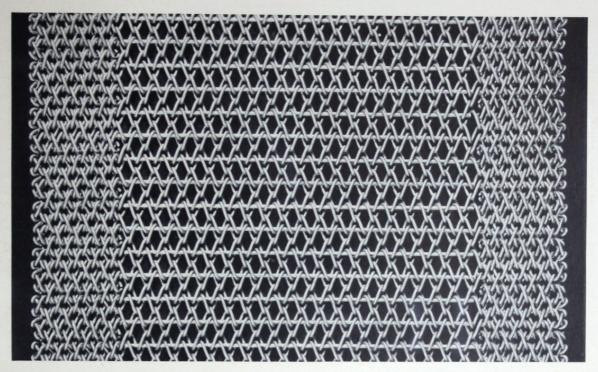
**LONG-LIFE**—Due to the precision, workmanship, careful design, and ruggedness obtained by symmetrical construction, this type of belt assures extreme long life.



Type SWTT-Extra Heavy Duty Symmetrical Interwoven Fabric-Patent Pending



Type SWTT—Extra Heavy Duty Symmetrical Interwoven Fabric with Interwoven Retaining Selvage—Patent Pending



Type NST-Non-Stretch Fabric with Type SR Reinforced Interwoven Selvage-Patented, No. 2,001,677

## Symmetrical Interwoven Fabric Extra Heavy Duty—Type SWTT

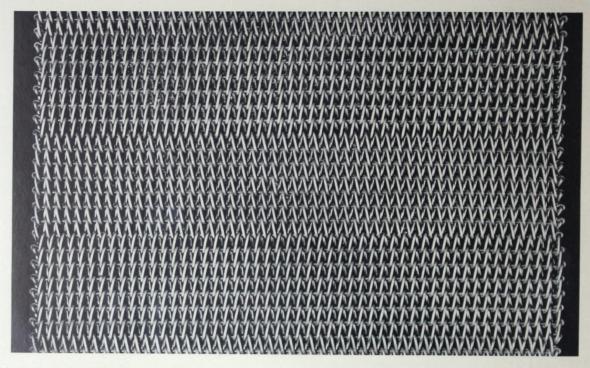
In order to produce a belt which would give complete satisfaction, long life and minimum maintenance under the most severe operating conditions, Audubon further developed the Symmetrical Interwoven Type TT Fabric, by adding straight connecting wires between the interwoven helicals. This construction, as illustrated on page 52, will withstand tremendous loads and more abuse than any other type of belt, without elongation or contraction in width. It is especially recommended for heat treating and nitriding processes where extremely high temperatures are encountered.

# Non-Stretch Fabric

Type NST-with Interwoven Selvage

In certain conveying applications of medium or light material, it is absolutely essential that the width of the belt be definitely maintained and that the lengthwise stretch be eliminated as much as possible. This necessitated the development of Audubon Type NST Belting as illustrated above, which not only reduces lengthwise stretch and crosswise contraction to an absolute minimum, but further insures the highest degree of true forward belt movement and definitely eliminates even a remote possibility of sidewise creep under any condition.

The flat conveying surface of the belt, together with its inherent strength and low thermal capacity combine to make Audubon Type NST the ideal belting for glass lehr and similar applications, for with Audubon Interwoven Selvage, of the SR Type, this is the strongest belt available for general services.



Type SWES-Smooth Surface, Non-Stretch Fabric

## Smooth Surface, Non-Stretch Fabric

## Type SWES

Certain processes require an apron with an exceptionally smooth conveying surface for the support of soft, fibrous, plastic or other fragile or readily marked materials and to meet these exacting conditions in a belt that would also definitely maintain its initial width, Audubon developed the fabric illustrated above.

SMOOTH SURFACE—This Metalwove Belt is entirely formed of special shaped helicals joined with a straight connecting wire, which results in the exceptionally flat, smooth surface. Close openings not possible with other standard weaves are available in this Type SWES construction.

NON-STRETCH—The connecting wire type of construction increases the transverse rigidity and still maintains the longitudinal flexibility and non-elongation features.

APPLICATIONS—The Smooth Surface and Non-Stretch qualities of Type SWES Fabric make it particularly well suited for Glass Annealing and Decorating Lehrs, for even small bottles are safely conveyed with minimum breakage from spillage.

DURABLE—This construction maintains its initial width and shape throughout the life of the belt, even at temperatures of 1800°F. as encountered in Heat Treating Furnaces and similar applications.

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